

Parts list

Mechatronic Post-Bed

Lockstitch Machine

with Built-in Energy Saving Motor,

control box and control panel

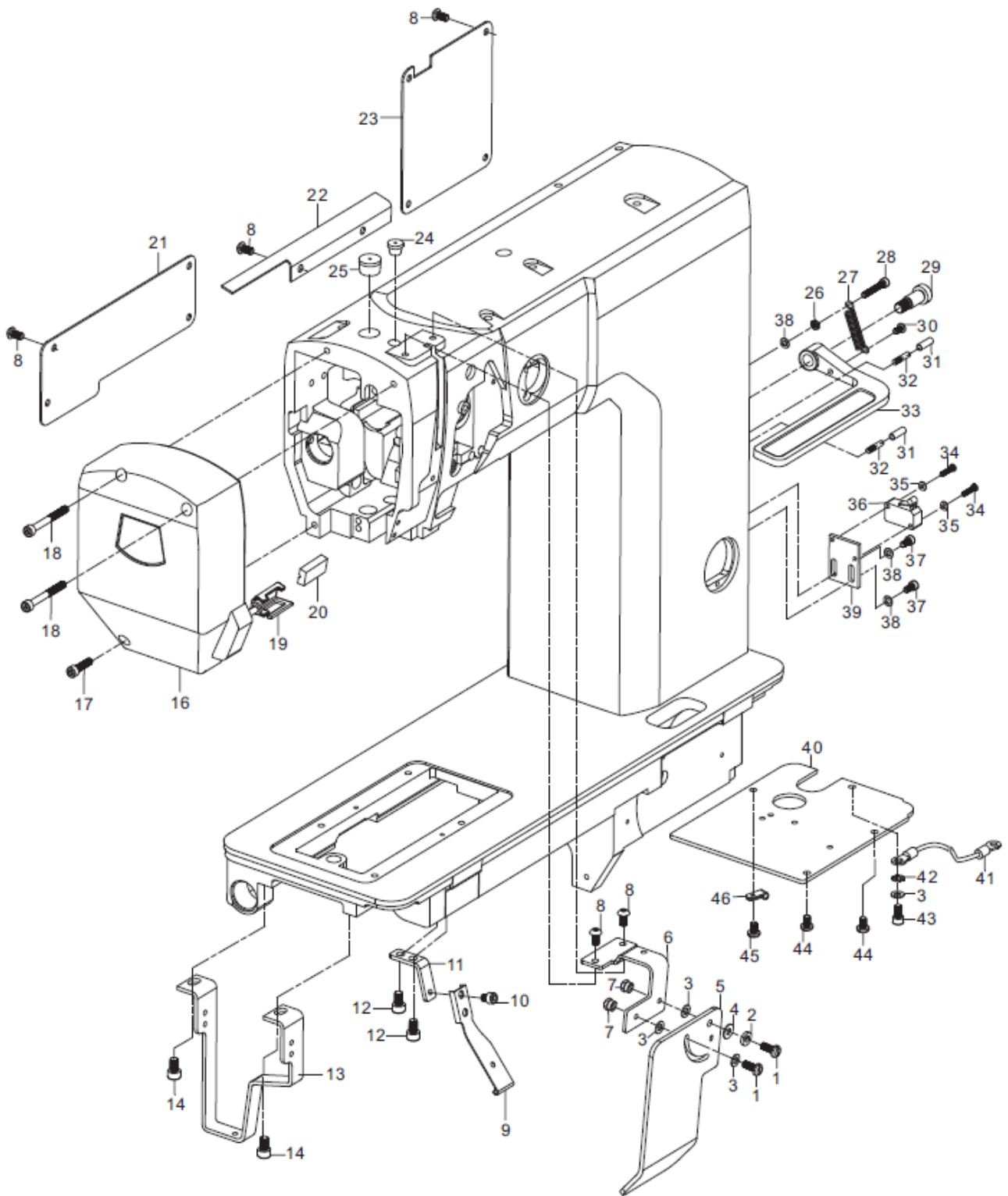
Post DD

HD
texi®

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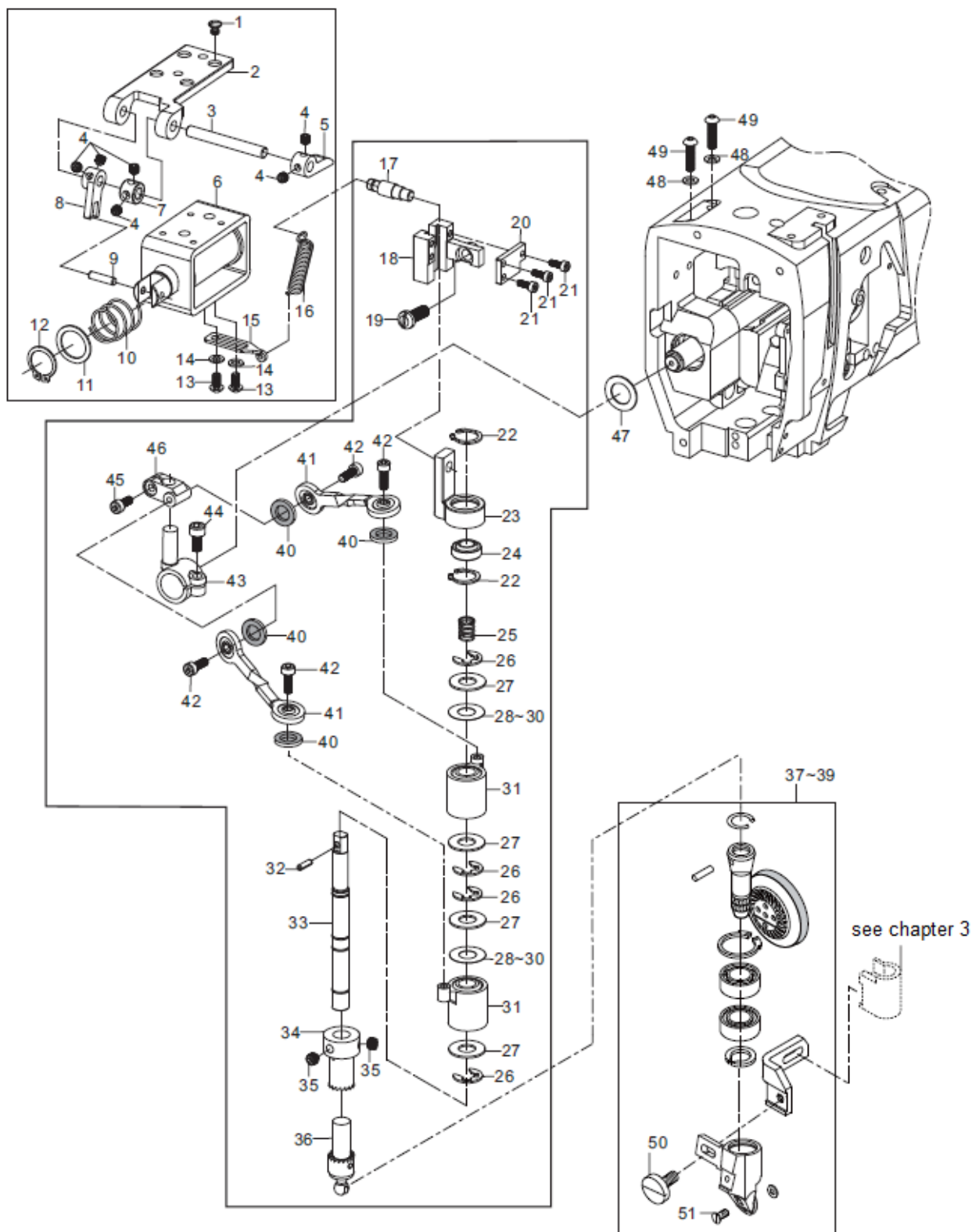
1. Housing Sections



1. Housing Sections

Ref. No.	Part No.	Description	QTY
1	10005271	SCREW M5X12	2
2	10003235	WASHER ϕ 5	1
3	10005016	WASHER ϕ 5	4
4	10001413	WASHER ϕ 5	1
5	10001607	PROTECTION APRON	1
6	20003964	PROTECTION APRON BASKET	1
7	10003021	NUT M5	2
8	10007096	SCREW M5X10	12
9	10005187	SAFETY PLATE	1
10	10005539	SCREW M5X6	1
11	10005008	TRESTLE BOARD	1
12	10005122	SCREW M6X10	2
13	10005426	BRACKET	1
14	10004974	SCREW M6X10	2
-	-	-	-
16	10041427	PANEL	1
17	10003141	SCREW M5X20	1
18	10041446	SCREW M5X45	2
19	10001410	THREAD CROSSING COLUMN	1
20	10001606	PANEL FELT	1
21	20003398	BACK COVER BOARD PAINTING	1
22	20003397	ZONE PLATE	1
23	20014552	BACK COVER BOARD	1
24	10005124	OIL DAM	1
25	10005501	OIL DAM	1
26	10003027	NUT M4SPRING	1
27	10005446	SCREW M4X25	1
28	10001608	SCREW M5X12	1
29	10036441	SCREW M4X6	1
30	10005107	OIL PIPE ϕ 3X ϕ 5	1
31	10007800	SCREW M4X8	2
32	10036440	SPANNER OF REVERSAL STITCH	2
33	20014397	SCREW M3X14	1
34	10001368	WASHER ϕ 3	2
35	10002068	POWER SWITCH	2
36	10035679	SCREW M4X8	1
37	10005350	WASHER ϕ 4	2
38	10005260	ADJUSTMENT PLATE	2
39	20012263	BOTTOM COVER	1
40	10041476	GROUND LEAD	1
41	10005458	WASHER ϕ 5	1
42	10005425	SCREW M5X10	1
43	10005322	SCREW M5X8	1
44	10005003	SCREW M5X8	2
45	10005513	SCREW M5X8	1
46	10008228	CLAMP	1

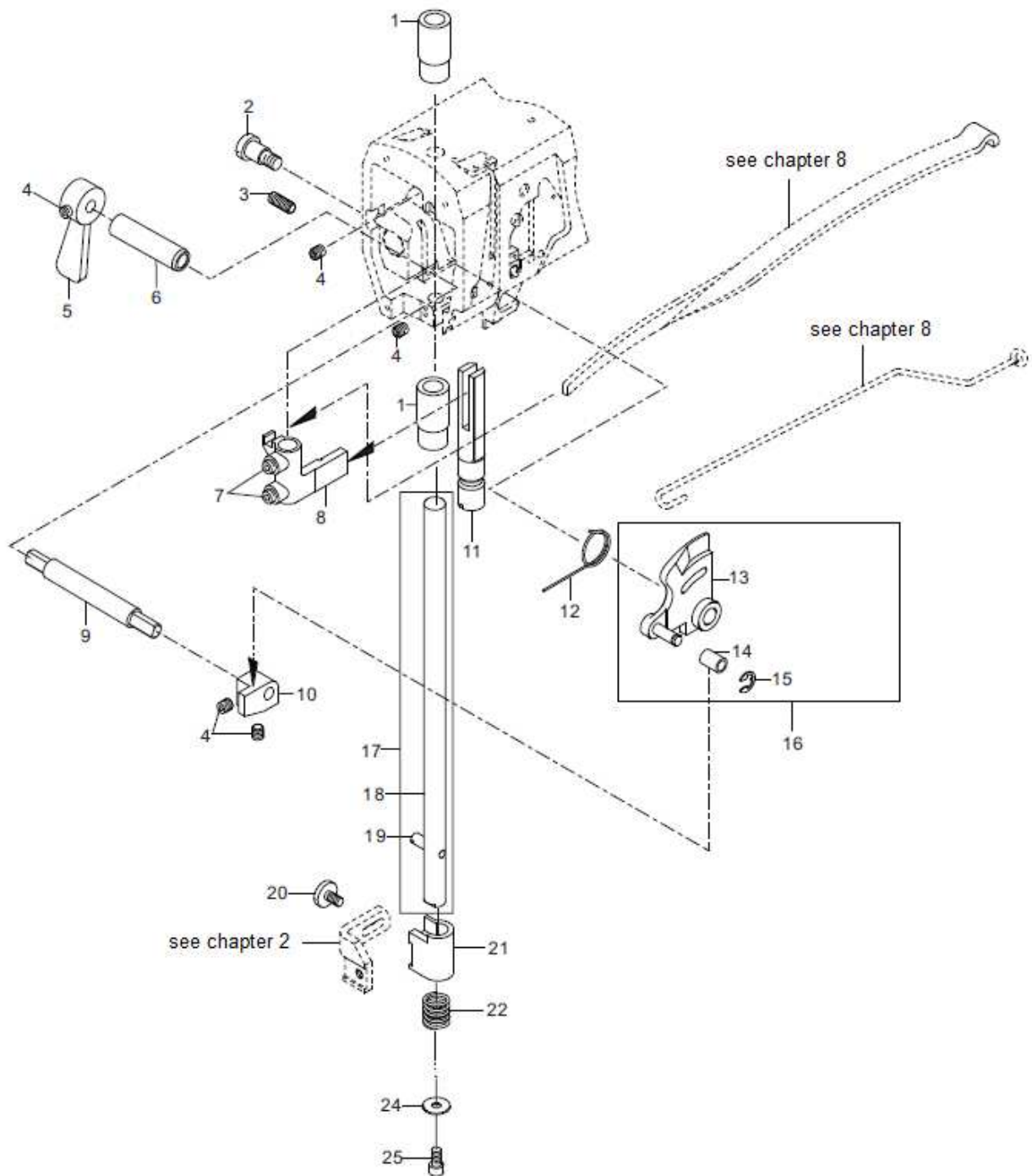
2. Needle Head Parts (1)



2. Needle Head Parts (1)

Ref. No.	Part No.	Description	QTY
1	10005204	SCREW M4X6	4
2	10041433	ELECTROMAGNET PLATE	1
3	10041495	NEEDLE ROLLER	1
4	10003152	SCREW M5X5	6
5	10041437	CRANK	1
6	10041428	BOBBIN JOIN ELECTROMAGNET	1
7	10041435	THRUST COLLAR	1
8	10041432	CRANK	1
9	10002251	PIN 4X18	1
10	10041430	PRESSURE SPRING	1
11	10002254	WASHER	1
12	10003234	COLLAR	1
13	10005107	SCREW M4X6	2
14	10005260	WASHER ϕ 4	2
15	10041431	SPRING LOCATING PLATE	1
16	10041442	OFFSETTING SPRING	1
17	10041438	PIN	1
18	10041439	LINEAR GUIDEWAY	1
19	10005372	SCREW M6X16	1
20	10041441	PRESSURE PLATE	1
21	10009553	SCREW M3X8	3
22	10005487	RETAINING RING	2
23	10041440	CRANK	1
24	10005073	CRANK BEARING	1
25	10001949	PRESSURE SPRING	1
26	10005377	COLLAR	4
27	10005465	WASHER	4
28	10024475	ADJUSTING WASHER A	4
29	10024476	ADJUSTING WASHER B	(4)
30	10024477	ADJUSTING WASHER C	(4)
31	20000472	BEARING SEAT ASM	2
32	10002772	PIN 3X10	1
33	10002143	ROLLER WHEEL COUPLING SPINDLE	1
34	10001405	WHEEL GEAR	1
35	10005549	SCREW M6X5	2
36	10001408	LOWER SEGMENT	1
37	10004082	ϕ 26 IDLER WHEEL FOOT ASM	(1)
38	10005048	ϕ 30 IDLER WHEEL FOOT ASM	1
39	10004101	ϕ 36 IDLER WHEEL FOOT ASM	(1)
40	10005343	FELT	4
41	10005179	BALL CONNECTING ROD	2
42	10005366	SCREW M4X12	4
43	10005212	UNION	1
44	10010953	SCREW M5X10	1
45	10012752	SCREW M4X10	1
46	10005043	BASE FRAME	1
47	10005194	WASHER 15.1X24.5X1.5	1
48	10005016	WASHER 5.3X10X1	2
49	10041434	SCREW M5X18	2
50	10005243	SCREW M4X8	1
51	10005070	SCREW M2.5X6	1

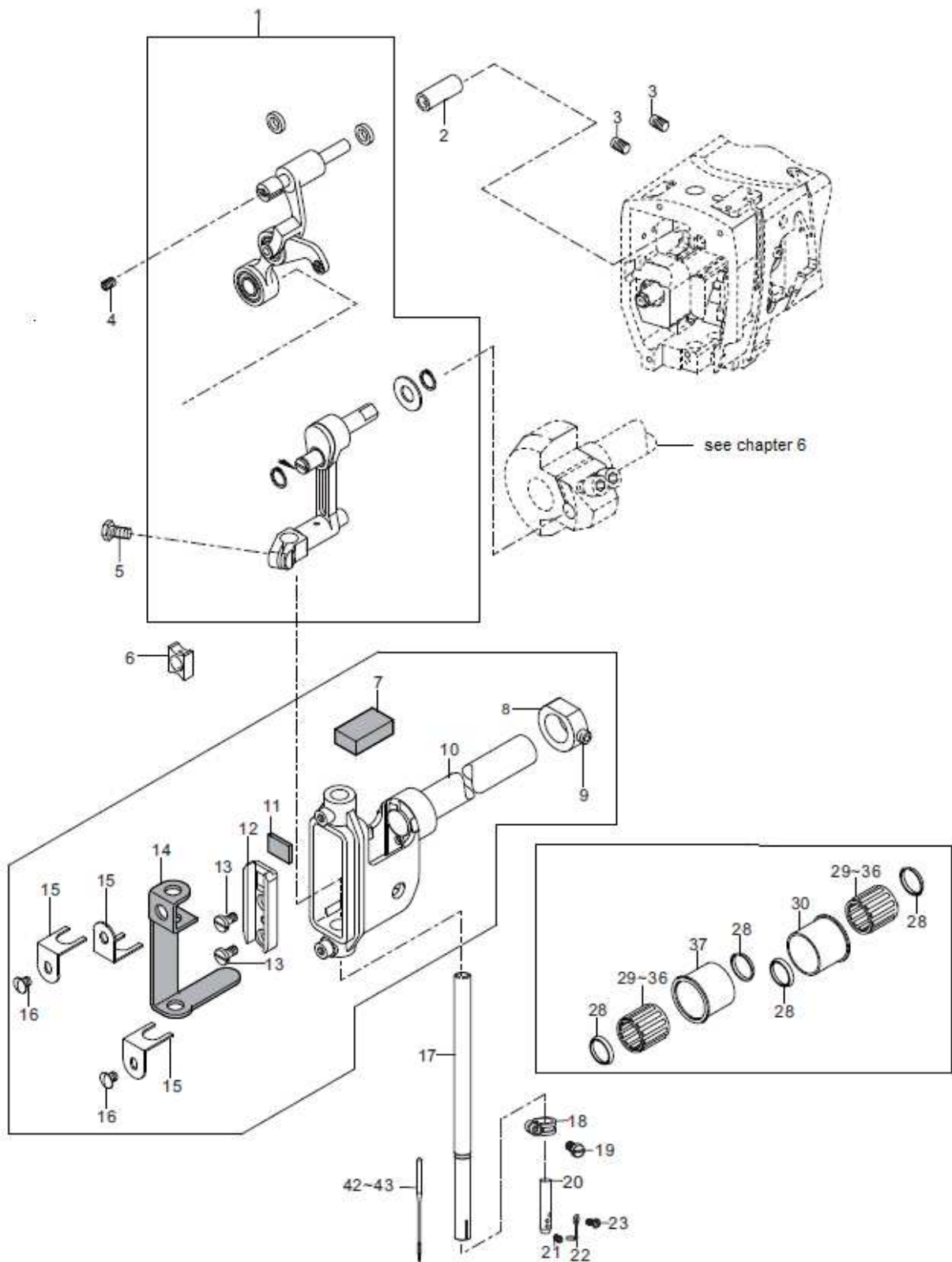
3. Needle head parts (2)



3. Needle head parts (2)

Ref. No.	Part No.	Description	QTY
1	10005546	STRUT BAR BEARING	2
2	10005312	SCREW M6X8	1
3	10009187	SCREW M6X8	1
4	10012162	SCREW M5X5	5
5	20003486	PRESSER FOOT SPANNER	1
6	10005412	PRESSER FEET HANDLE BUSHING	1
7	10005549	SCREW M6X8	2
8	10005208	STRUT BAR SLIDES	1
9	10005011	PRESSER FOOT LIFT AXLE	1
10	10005543	PRESSER FOOT LIFT BUMP	1
11	10005192	STRUT BAR SLIDES GUIDE BAR	1
12	10005418	REPLACEMENT SPRING	1
13	10005239	PRESSER FOOT LIFT JOINING	1
14	10005406	PRESSER FOOT LIFT PIN	1
15	10005078	COLLAR	1
16	10039313	PRESSER FOOT LIFT ASM	1
17	10005178	PRESSER FOOT ASM	1
18	10005247	PRESSER FOOT	1
19	10005422	SCREW M4X5.2	1
20	10005243	SCREW M4X8	1
21	10005068	PRESSER FOOT HANDLE	1
22	10005460	PRESSER SPRING	1
-	-	-	-
24	10005415	WASHER ϕ 4	1
25	10005350	SCREW M4X8	1

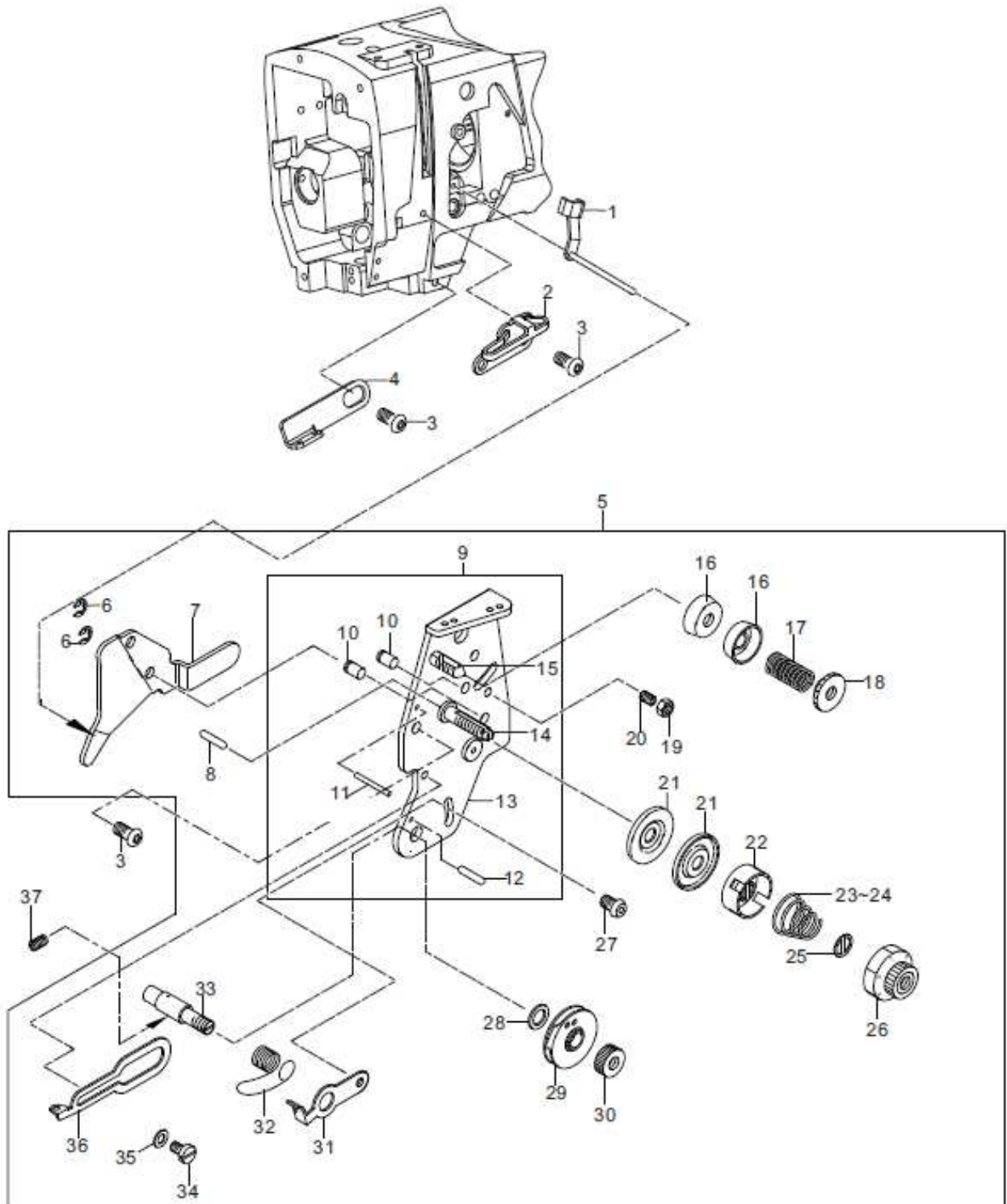
4. Needle head parts (3)



4. Needle head parts (3)

Ref. No.	Part No.	Description	QTY
1	10005207	TAKE UP LEVER ASSEMBLY	1
2	10005267	TAKE UP LEVER PIN BUSHING	1
3	10004949	SCREW M5X8	2
4	10005295	SCREW M4X5	1
5	10005314	SCREW M5X10	1
6	10005326	NEEDLE JOINING SLIDER	1
7	10005275	FELT	1
8	10040233	UPPER CHECK RING	1
9	10005258	SCREW M6X0.75X5	1
10	10005397	NEEDLE BAR ASSEMBLY	1
11	10005188	FELT	1
12	10005263	NEEDLE SLIDER GROOVE	1
13	10005379	SCREW M4X4.5	2
14	10004947	FELT	1
15	10005197	LINOLEUM CLAMP	3
16	10005050	SCREW M4X4.5	1
17	10005491	NEEDLE BAR UPPER	1
18	10005181	NEEDLE BAR CLAMP RING	1
19	10005209	SCREW M4X8	1
20	10005214	PIN CHUCK	1
21	10005478	SCREW M4X8	1
22	10004943	ARM THREAD GUIDE	1
23	10005547	SCREW M3X6	1
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
28	10005031	INNER RETAINER RING	4
29	10005408	NEEDLE BEARING	(2)
30	10007188	NEEDLE BEARING	(2)
31	10007189	NEEDLE BEARING	(2)
32	10007190	NEEDLE BEARING	(2)
33	10007191	NEEDLE BEARING	(2)
34	10007192	NEEDLE BEARING	(2)
35	10007193	NEEDLE BEARING	2
36	10007194	NEEDLE BEARING	(2)
37	10004952	BEARING BUSH	2
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
42	Needles M	NEEDLES 134 PCL 90/14 (MEDIUM MATERIAL)	1
43	Needles H	NEEDLES 134 PCL 120/19 (THICK MATERIAL)	(1)

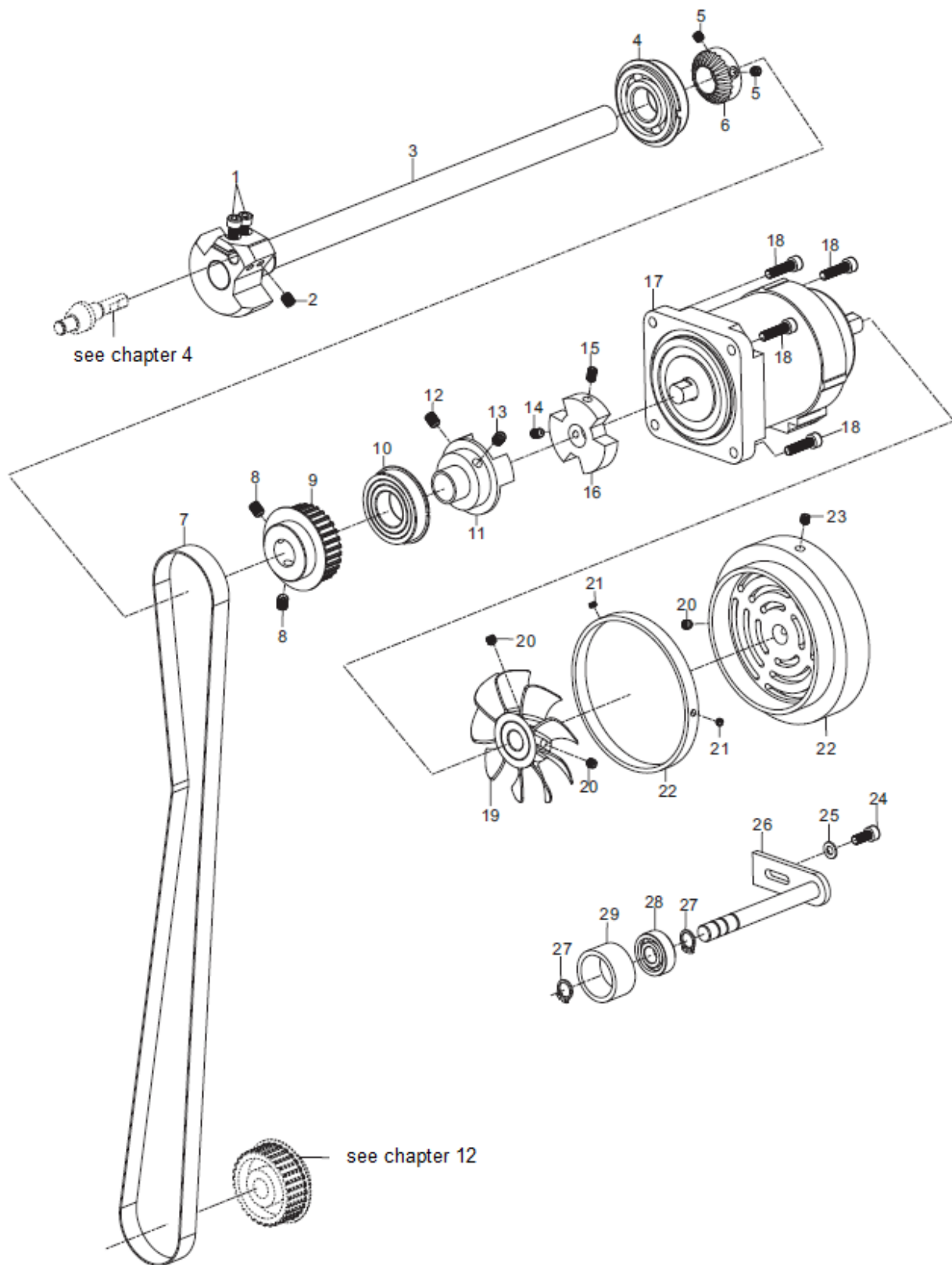
5. Needle head parts (4)



5. Needle head parts (4)

Ref No.	Part No.	Description	QTY
1	10001657	TENSION RELEASE CRANK	1
2	10005118	LEFT AND RIGHT WIRE HOOK	1
3	10007096	SCREW M5X10	3
4	10041831	THREAD GUIDE PLATE	1
5	10005112	CONDUCTOR HOLDER	1
6	10009669	COLLAR	2
7	10004977	SPRING GUARD	1
8	10005252	PIN	1
9	10005302	BOBBIN WINDER TENSION DISC ASM	1
10	10005032	SCREW PIN 5X8	2
11	10005289	SCREW PIN 5X8	1
12	10005316	SCREW PIN 5X8	1
13	10004941	BOBBIN WINDER TENSION DISC	1
14	10005554	SCREW	1
15	10005548	SCREW	1
16	10005019	THREAD TENSION DISK	2
17	10005241	SPRING	1
18	10005190	SCREW M6	1
19	10005328	SCREW M4	1
20	10003147	SCREW M4X8	1
21	10005489	THREAD GUIDE PLATE	2
22	10005210	SPLIT LINE SPRING PLATE	1
23	10005014	SPLIT LINE SPRING (M MODEL)	1
24	10005347	SPLIT LINE SPRING (H MODEL)	(1)
25	10005317	SPRING PLATE	1
26	10005304	NUT	1
27	10005107	SCREW M4X6	1
28	10005056	WASHER ϕ 5	1
29	10005329	BALANCE THREAD GUIDE	1
30	10005538	NUT M6X0.75	1
31	10005417	E-RING	1
32	10005067	SPRING	1
33	10005505	THREAD GUIDE SPINDLE	1
34	10005299	SCREW M4X6	1
35	10003122	WASHER ϕ 4	1
36	10005429	THREAD GUIDE PLATE	1
37	10004949	SCREW M4X6	1

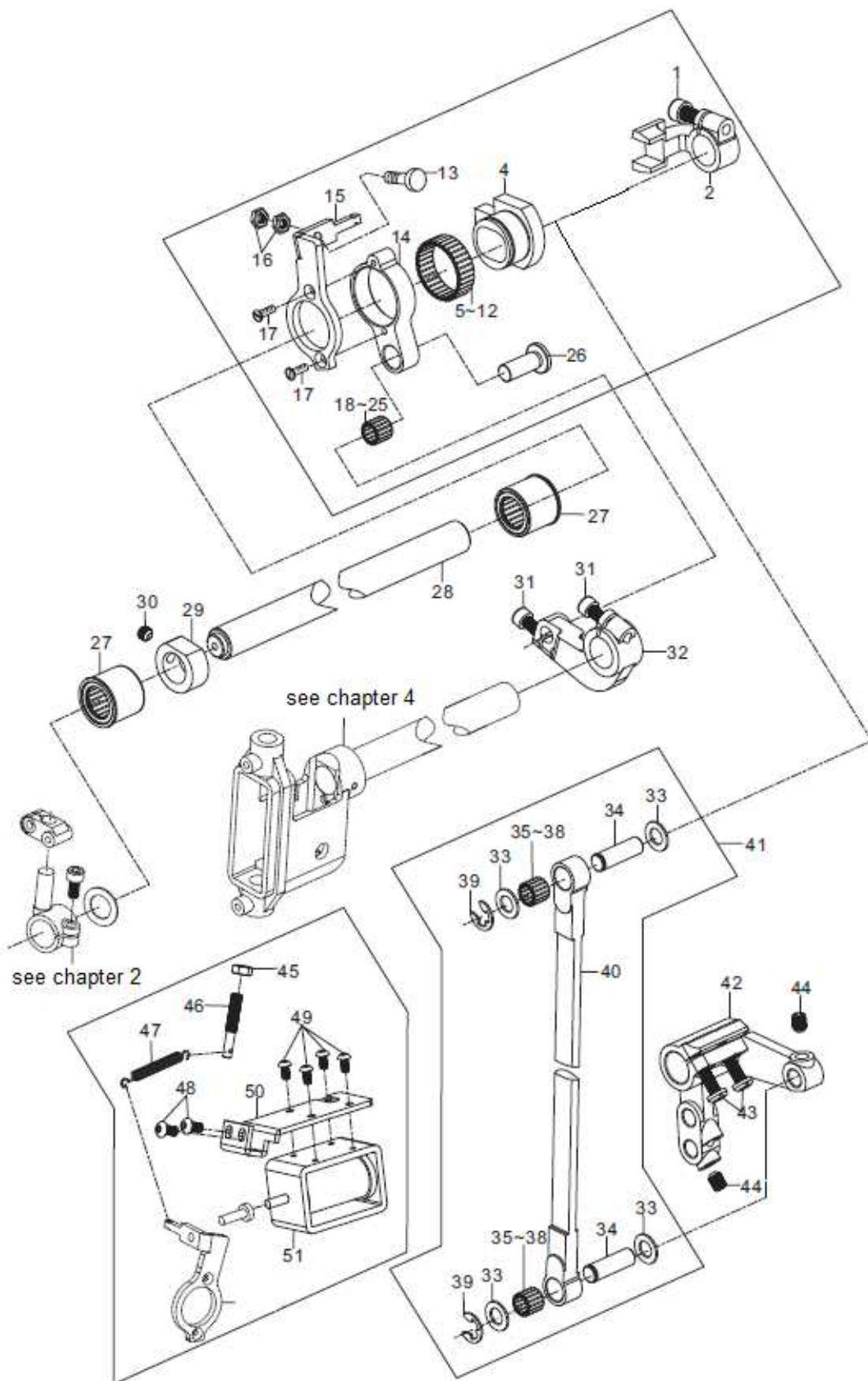
6. Arm parts (1)



6. Arm parts (1)

Ref. No.	Part No.	Description	QTY
1	10010953	SCREW M5X10	2
2	10005466	SCREW M6X0.75X7	1
3	10041482	COUNTER WEIGHT ASSY	1
4	10003578	BEARING 6204ZZNR	1
5	10012162	SCREW M5X5	2
6	10005327	PULLEY	1
7	10041479	SYNCHRONOUS BELT	1
8	10009187	SCREW M6X8	2
9	10041636	SPINDLE PULLEY	1
10	10041481	BEARING 60/22ZZNR NSK	1
11	10041480	COUPLING	1
12	10005300	SCREW M6X0.75X8	1
13	10004938	SCREW M6X0.75X8	1
14	10003148	SCREW M5X8	1
15	10041967	SCREW M5X8	1
16	10042979	COUPLING RUBBER	1
17	10045175	ELECTRIC MACHINERY	1
18	10000157	SCREW M5X18.5	4
19	10041729	FAN	1
20	10003152	SCREW M5X5	3
21	10006279	SCREW M4X2.8	2
22	20014466	UPPER WHEEL	1
23	10012162	SCREW M5X5	1
24	10005139	SCREW M5X12	1
25	10005016	WASHER ϕ 5	1
26	10041473	SEAL PART	1
27	10004945	COLLAR	2
28	10003576	BEARING 6000ZZ	1
29	10005396	BEARING BUSH	1

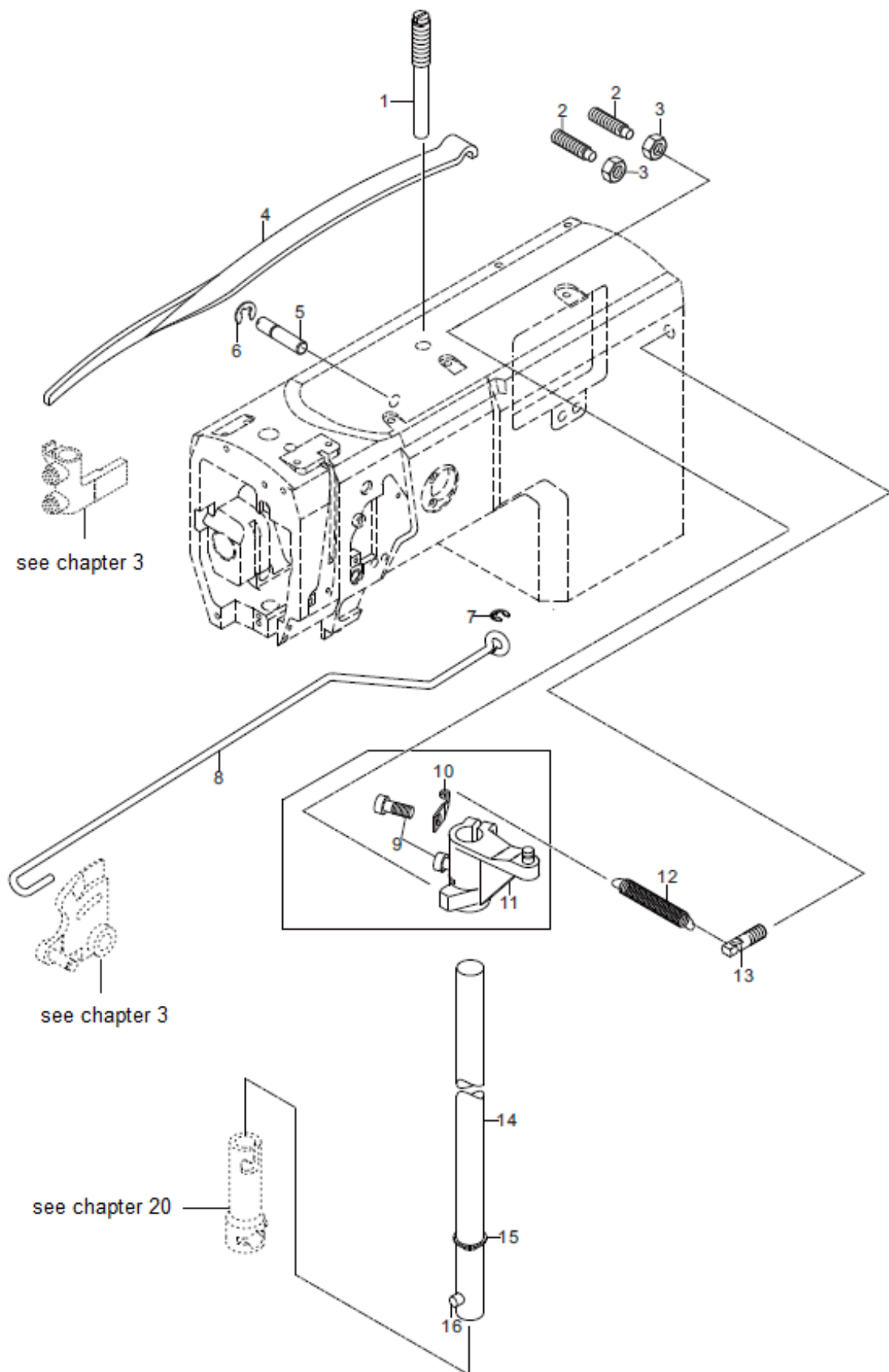
7. Arm parts (2)



7. Arm parts (2)

Ref. No.	Part No.	Description	QTY
1	10009008	SCREW M6X16	3
2	10041469	CRANK SLIDER GROOVE	1
-	-	-	-
4	10041468	CRANK SLIDER	1
5	10005255	NEEDLE BEARING	(1)
6	10007324	NEEDLE BEARING	(1)
7	10007325	NEEDLE BEARING	(1)
8	10007270	NEEDLE BEARING	(1)
9	10007271	NEEDLE BEARING	(1)
10	10007326	NEEDLE BEARING	(1)
11	10007327	NEEDLE BEARING	(1)
12	10007272	NEEDLE BEARING	1
13	10043257	SCREW	1
14	10001974	RECIPROCATION ROD	1
15	10002301	OSCILLATING ROD	1
16	10001146	NUT M5	2
17	10005451	SCREW M3X10	1
18	10005035	NEEDLE BEARING	(1)
19	10007195	NEEDLE BEARING	(1)
20	10007196	NEEDLE BEARING	(1)
21	10007197	NEEDLE BEARING	(1)
22	10007198	NEEDLE BEARING	(1)
23	10007199	NEEDLE BEARING	(1)
24	10007367	NEEDLE BEARING	(1)
25	10007368	NEEDLE BEARING	1
26	10005047	FEED REGULATOR CONNECTING ROD PIN	1
27	20000485	NEEDLE BAR ROCK SHAFT BUSH	2
28	10005111	UPPER SHAFT ASSY	1
29	10040233	THRUST COLLAR	1
30	10005258	SCREW M6X0.75X5	1
31	10005139	SCREW M5X12	2
32	10005481	CRANK	1
33	10005510	WASHER ϕ 8	4
34	10005368	SHAFT	2
35	10007198	NEEDLE BEARING	(2)
36	10007199	NEEDLE BEARING	(2)
37	10007367	NEEDLE BEARING	2
38	10007368	NEEDLE BEARING	(2)
39	10005473	THRUST COLLAR	2
40	10005416	LINK SHAFT	1
41	10004980	LINK SHAFT ASSY	1
42	10041475	LINK	1
43	10005271	SCREW M5X12	2
44	10005300	SCREW M6X0.75X8	2
45	10002096	NUT M6	1
46	10041443	SPRING PIN	1
47	10002550	SPRING	1
48	10007096	SCREW M5X10	2
49	10005107	SCREW M4X6	4
50	20003978	PLATE	1
51	10001926	SWING SPAN ELECTROMAGNET	1

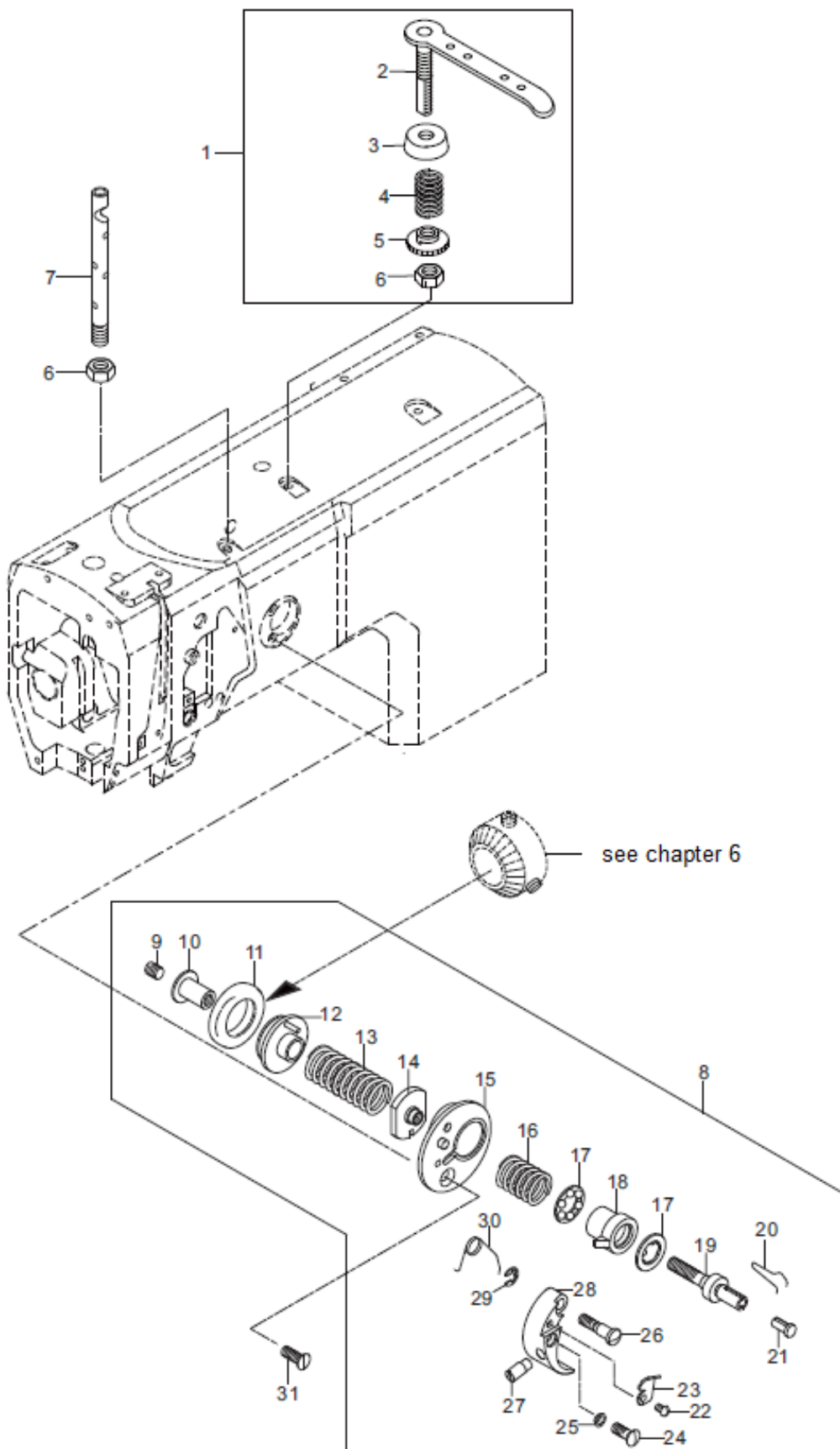
8. Arm parts (3)



8. Arm parts (3)

Ref. No.	Part No.	Description	QTY
1	10041443	SPRING PIN	1
2	10005001	SCREW M6X30	2
3	10005504	NUT M6	2
4	10004998	COMPRESS LEVER	1
5	10005145	SCREW M6X7.2	1
6	10001947	COLLAR	1
7	10005078	COLLAR	1
8	10041478	CONNECTING ROD	1
9	10005139	SCREW M5X12	2
10	10005287	SPRING BOARD	1
11	10005233	CRANK	1
12	10041445	SPRING	1
13	10005318	SCREW M6X8	1
14	10006434	MOVING AXIS ASM	1
15	10005345	COLLAR	1
16	10002867	PIN 5X14	1

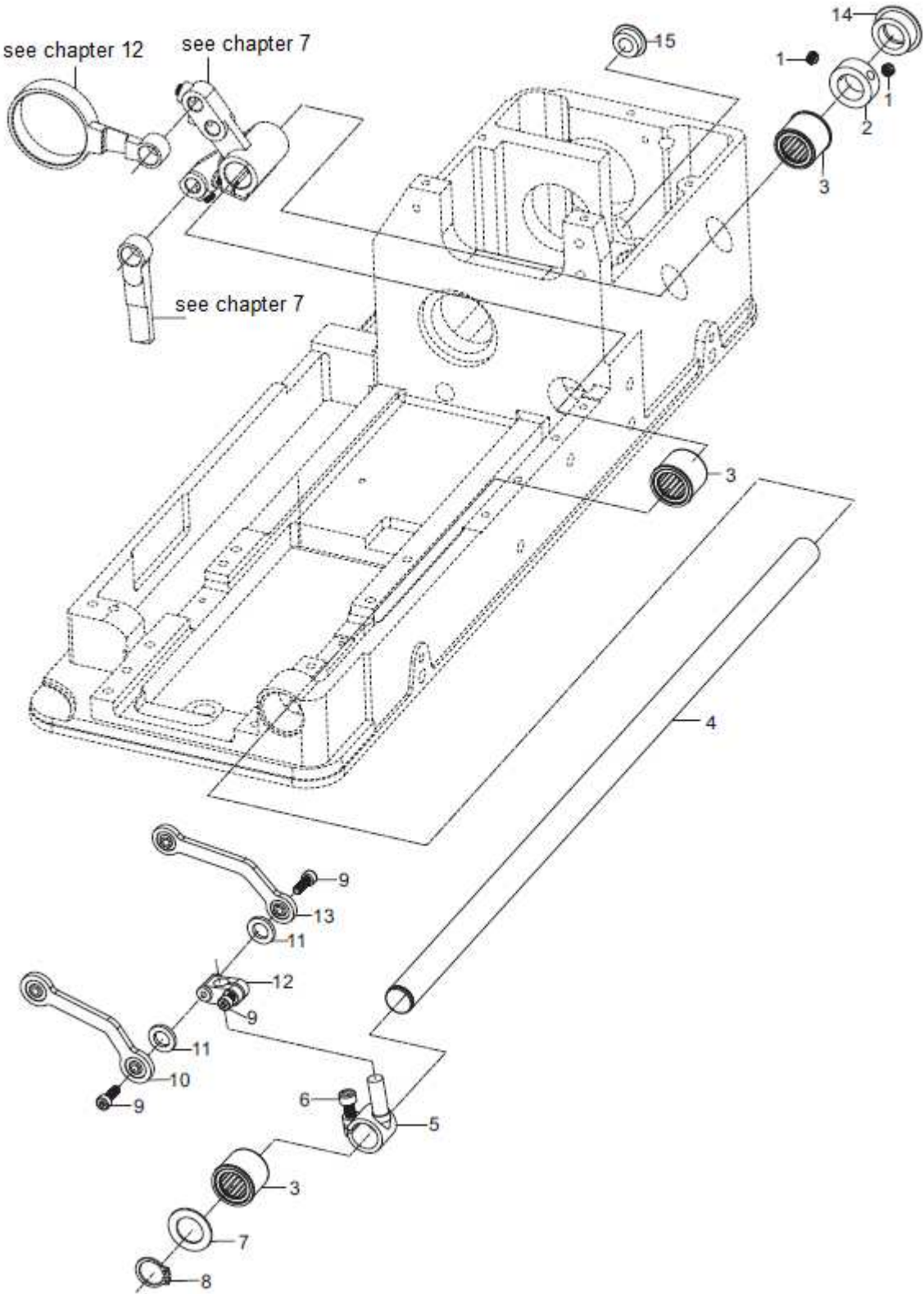
9. Arm parts (4)



9. Arm parts (4)

Ref. No.	Part No.	Description	QTY
1	10005108	THREAD GUIDE	1
2	10004976	THREAD CROSSING COLUMN ASSY	1
3	10005019	THREAD TENSION DISK	1
4	10005069	SPRING	1
5	10005520	NUT M6	1
6	10004970	NUT M6	2
7	10005384	THREAD CROSSING COLUMN	1
8	10005149	BOBBIN WINDER UNIT	1
9	10012162	SCREW M5X5	1
10	10004954	SCREW PLATE	1
11	10005545	RING	1
12	10005261	BOBBIN WINDER SHAFT COMPL.	1
13	10005404	COMPRESSION SPRING	1
14	10005075	COMPRESSION SPRING SEAT	1
15	10005120	RETAINING RING ASSY	1
16	10005516	COMPRESSING SPRING	1
17	10005324	EDGE BEARING	2
18	10005235	SHAFT BUSH	1
19	10005110	SHAFT	1
20	10005319	SHUTTLE SPRING	1
21	10004986	SHUTTLE BUSH	1
22	10008017	SCREW	1
23	10008016	KNIFE	1
24	10005355	SCREW M3X3	1
25	10005313	WASHER	1
26	10005033	SCREW M4X4	1
27	10005553	PIN	1
28	10005475	PLATE	1
29	10003248	COLLAR	1
30	10005375	SPRING	1
31	10005459	SCREW M4X8	1

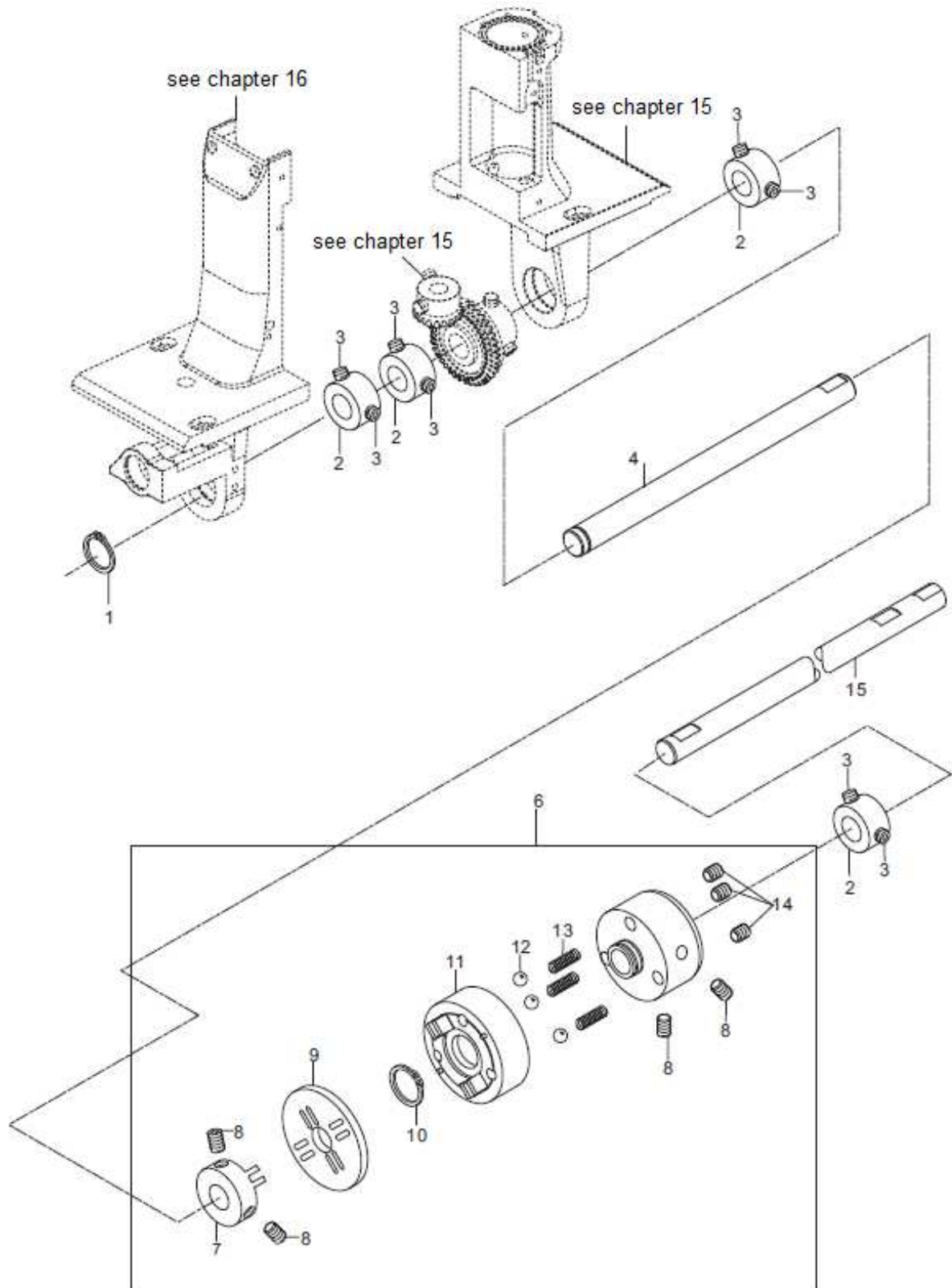
10. Bedplate parts (1)



10. Bedplate parts (1)

Ref. No.	Part No.	Description	QTY
1	10005258	SCREW M6X0.75X5	2
2	10005477	SHAFT COLLAR	1
3	20000485	BEARING BUSH ASSY	3
4	10041425	TRANSPORT MAJOR AXIS	1
5	10005212	UNIVERSAL COUPLING HEAD	1
6	10010953	SCREW M5X10	1
7	10005194	WASHER	1
8	10010090	COLLAR	1
9	10012752	SCREW M4X10	3
10	10001432	574 BALL CONNECTING ROD COMPONENT	1
11	10005343	OIL RESERVOIR GASKET	2
12	10005043	BASE FRAME	1
13	10038321	BALL CONNECTING COMPONENT	1
14	10041484	RUBBER PLUG	1
15	10011099	RUBBER PLUG	1

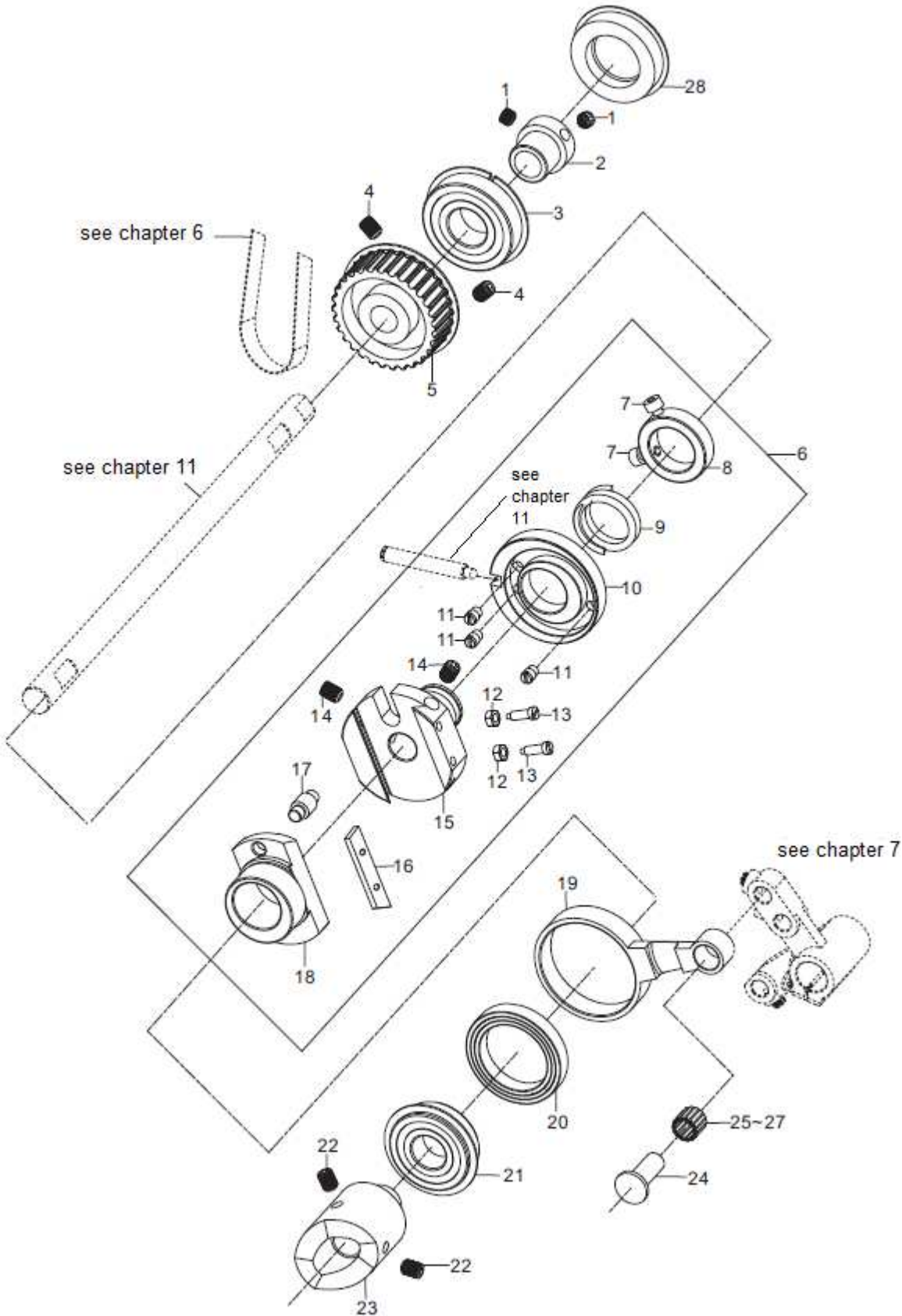
11. Bedplate parts (2)



11. Bedplate parts (2)

Ref. No.	Part No.	Description	QTY
1	10005345	COLLAR	1
2	10005409	SHAFT COLLAR	4
3	10012162	SCREW M5X5	8
4	10038490	UNIVERSAL COUPLING SPINDLE A	1
-	-	-	1
6	10005250	CLUTCH	1
7	10004969	CLUTCH MINOR CONNECTOR	1
8	10005300	SCREW M6X0.75X8	4
9	10005364	CLUTCH GUSSET	1
10	10005147	COLLAR	1
11	10005189	CLUTCH CONNECTOR	1
12	10013306	STEEL BALL	3
13	10004948	SPRING	3
14	10005119	SCREW M6X0.75X6	3
15	10041426	LOWER SHAFT	1

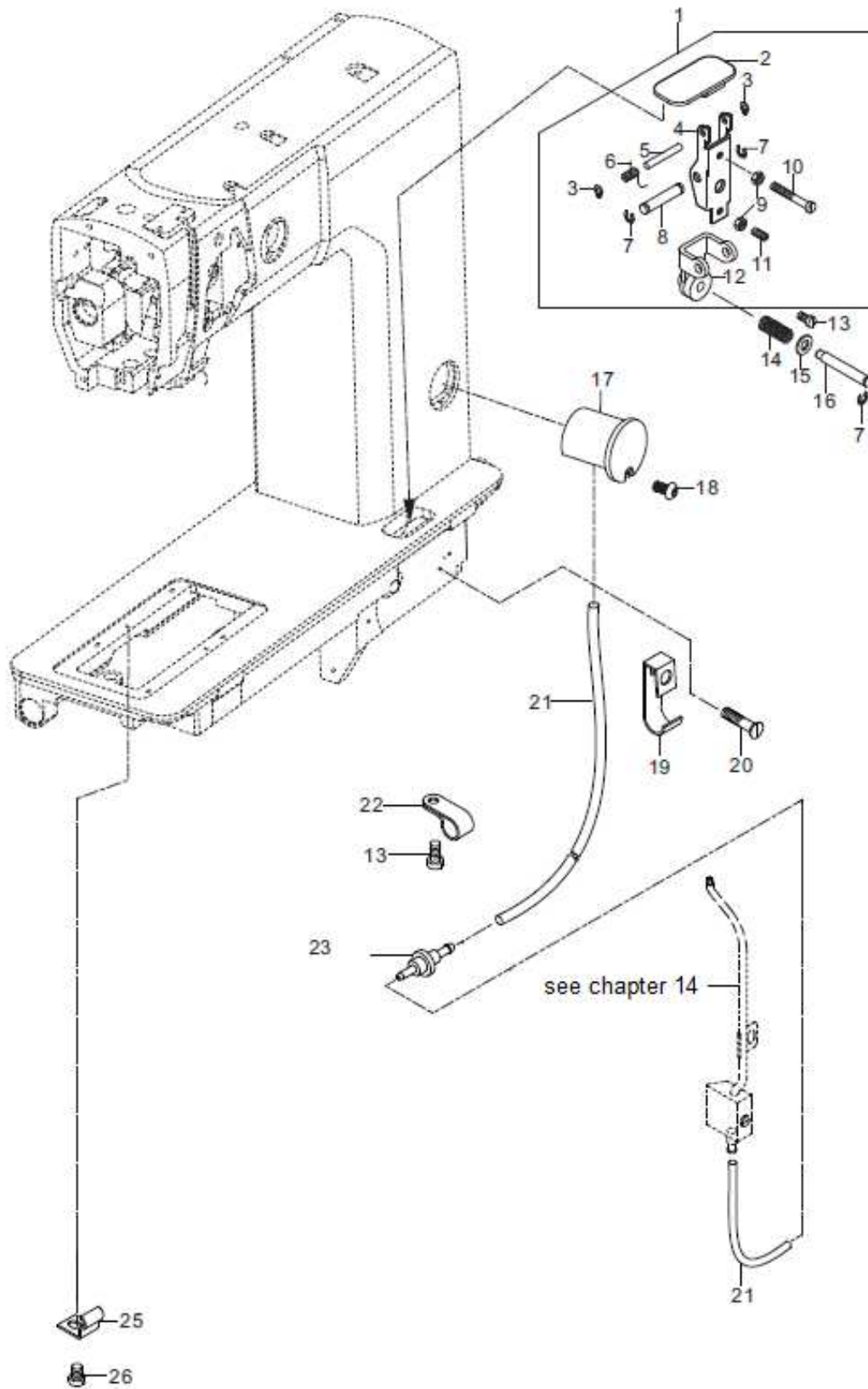
12. Bedplate parts (3)



12. Bedplate parts (3)

Ref. No.	Part No.	Description	QTY
1	10005549	SCREW M6X5	2
2	10005142	LOWER SHAFT REAR BUSH	1
3	10007152	BEARING	1
4	10009187	SCREW M6X8	2
5	10041637	LOWER SHAFT SPROCKET	1
6	10024829	GAUGE REGULATOR COMPONENT	1
7	10005350	SCREW M4X8	2
8	10027709	COLLAR	1
9	10027708	COMPRESSION SPRING	1
10	10027707	ADJUSTMENT WHEEL	1
11	10027706	SCREW	3
12	10027715	NUT	2
13	10027714	SCREW	2
14	10009187	SCREW M6X8	2
15	10027711	SLIDER GROOVE	1
16	10027713	ADJUSTMENT PLATE	1
17	10027712	PIN	1
18	10027710	SLIDER	1
19	10005511	CONNECTING ROL	1
20	10008113	BEARING	1
21	10009787	BEARING	1
22	10004938	SCREW M6X0.75X8	2
23	10001509	THREAD TRIMMING CAM	1
24	10005047	CONNECTING PIN	1
25	10007368	NEEDLE BEARING	1
26	10007199	NEEDLE BEARING	(1)
27	10007197	NEEDLE BEARING	(1)
28	10041424	RUBBER PLUG	1

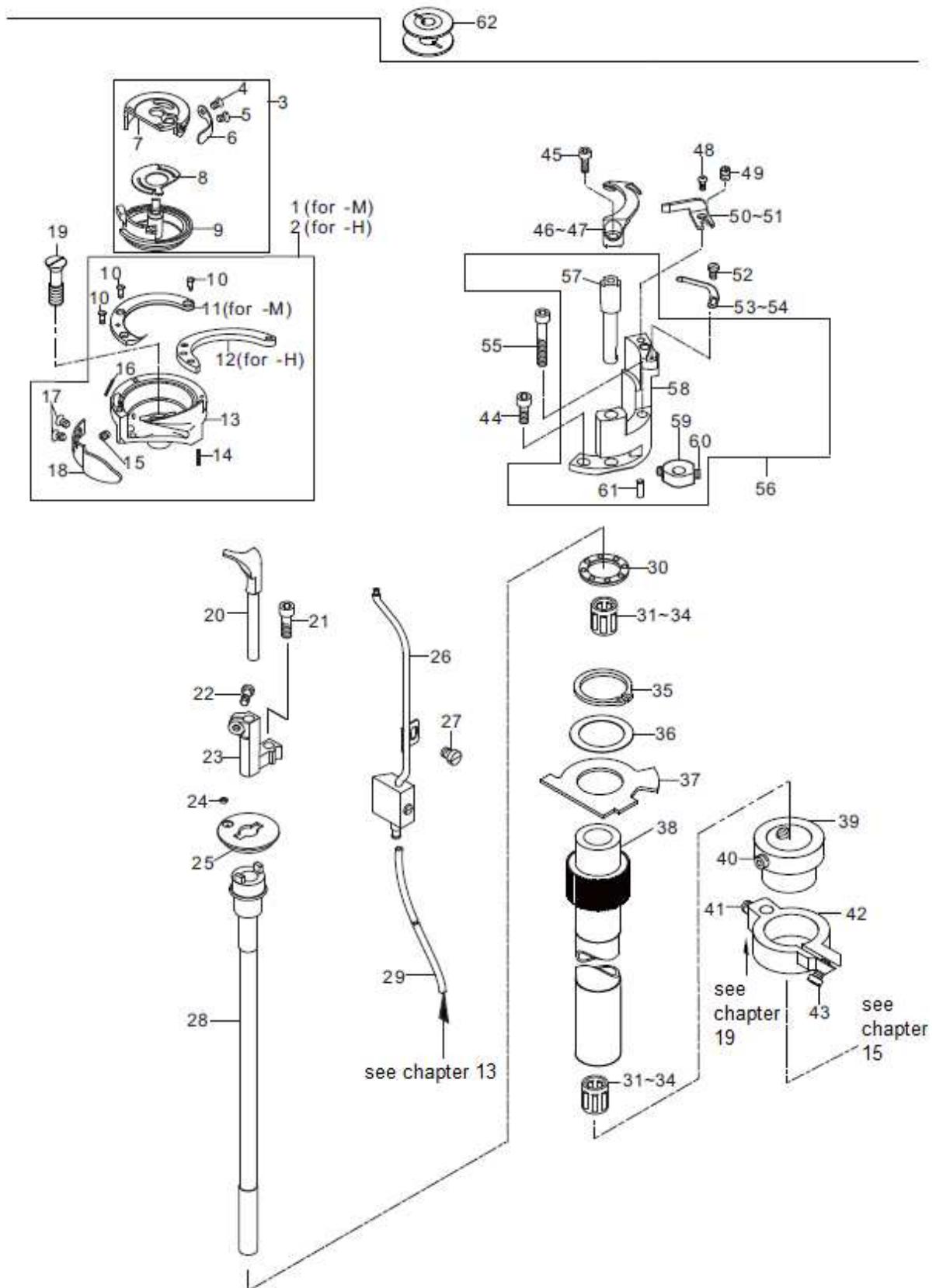
13. Bedplate parts (4)



13. Bedplate parts (4)

Ref No.	Part No.	Description	QTY
1	10005507	STITCH ADJUSTING ASSEMBLY	1
2	10005420	ADJUSTING PLATE	1
3	10005238	COLLAR	2
4	10005080	ANGLE ADJUSTMENT	1
5	10002788	PIN 4X30	1
6	10005457	SPRING	1
7	10005078	COLLAR	3
8	10005266	SHAFT	1
9	10003027	NUT M4	2
10	10005351	SCREW M4X32	1
11	10003149	SCREW M4X10	1
12	10004939	ADJUSTING PLATE	1
13	10005513	SCREW M4X8	1
14	10005251	COMPRESS SPRING	1
15	10004979	WASHER ϕ 6	1
16	10025663	ADJUSTING PIN	1
17	10041464	OIL TANK ASSY	1
18	10005107	SCREW M4X6	1
19	10004973	OIL PIPE CLIP	1
20	10041018	SCREW M4X14	1
-	-	-	-
22	10008228	OIL PIPE CLIP	1
23	10005311	TERMINAL	1
-	-	-	-
25	10002150	OIL TUBE SUPPORT	1
26	10005076	SCREW M4X5	1

14. Hook post (1)



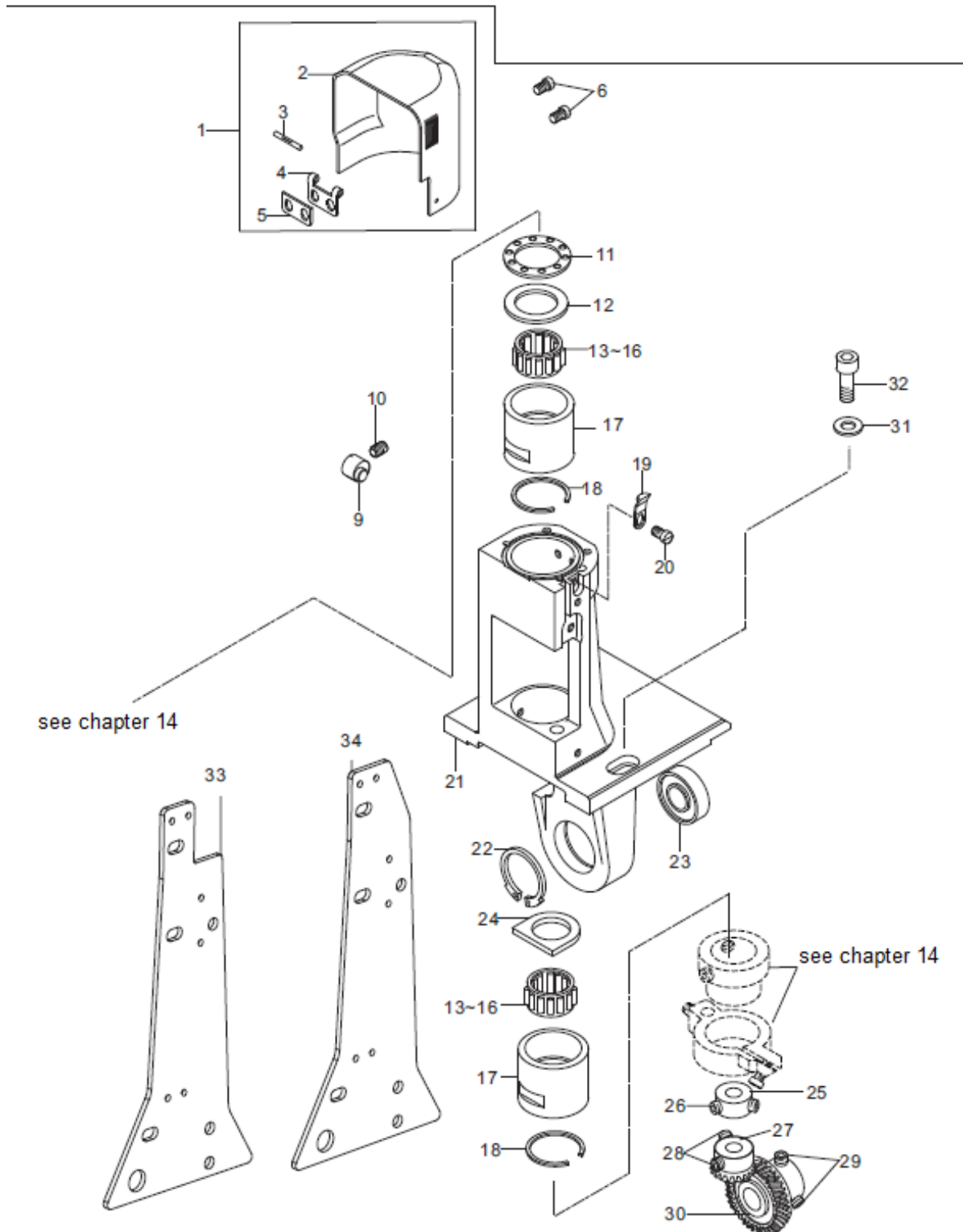
14. Hook post (1)

Ref. No.	Part No.	Description	QTY
1	10005378	HOOK – MEDIUM MATERIAL (M)	1
2	10004081	HOOK – THICK MATERIAL (H)	1
3	10005393	BOBBIN CASE ASM	1
4	10004944	SCREW	1
5	10005206	SCREW	1
6	10005488	SPRING PLATE	1
7	10005555	HOOK-TOP	1
8	10005066	SPRING	1
9	10005518	SHUTTLE	1
10	10005541	SCREW	3
11	10005203	SHUTTLE TONGUE – MEDIUM MATERIAL (M)	1
12	10005308	SHUTTLE TONGUE – THICK MATERIAL (H)	1
13	10005452	BOBBIN CASE	1
14	10005184	WICK	1
15	10005353	OIL FELT WICK	1
16	10005354	SCREW M3X4	1
17	10005106	SCREW M2.6X4	1
18	10005315	NEEDLE PROTECTED PLATE	1
19	10004984	SCREW M5X20	1
20	10005182	POSITIONING FINGER	1
21	10005366	SCREW M4X12	1
22	10005204	SCREW M4X6	1
23	10005154	POSITIONING FINGER PLATE	1
24	10004937	O RING	1
25	10005360	HOOK LID	1
26	10005394	RUBBER ASSY	1
27	10005076	SCREW M4X5	1
28	10005245	HOOK TRANSMISSION MANDREL/ROD	1
29	10007800	OIL FELT	1
30	10005346	END BEARING	1
31	10007374	NEEDLE BEARING	(2)
32	10007405	NEEDLE BEARING	(2)
33	10007404	NEEDLE BEARING	2
34	10007373	NEEDLE BEARING	(2)
35	10003346	COLLAR	1
36	10001415	WASHER	1
37	10001611	ARMOR PIECES	1
38	10001418	HOOK SHAFT	1
39	10001887	COLLAR	1
40	10005549	SCREW M6X0.75X5	2
41	10012162	SCREW M5X5	1
42	10002106	CRANK	1
43	10012752	SCREW M4X10	1
44	10012752	SCREW M4X10	2
45	10005692	SCREW M4X10	1
46	10039485	MOVABLE KNIFE (MADE IN TAIWAN)	1
47	10038408	MOVABLE KNIFE (MADE IN CHINA)	(1)
48	10005107	SCREW M4X6	1
49	10038411	ECCENTRIC PIN	1
50	10039486	FIXED KNIFE (MADE IN TAIWAN)	1

14. Hook post (1)

Ref. No.	Part No.	Description	QTY
51	10038410	FIXED KNIFE (MADE IN CHINA)	1
52	10001512	SCREW M2.5X3	1
53	10039487	WIRE CLIP (MADE IN TAIWAN)	1
54	10039412	WIRE CLIP (MADE IN CHINA)	(1)
55	10001608	SCREW M4X25	1
56	10038405	MOVABLE KNIFE LEVER	1
57	10038407	KNIFE HOLDER	1
58	10038406	FIXED KNIFE BRACKET SEAT	1
59	10001517	TRANSMISSION GEAR	1
60	10001514	SCREW M4X4	2
61	10002069	PIN 3X10	1
62	10005461	BOBBIN	1

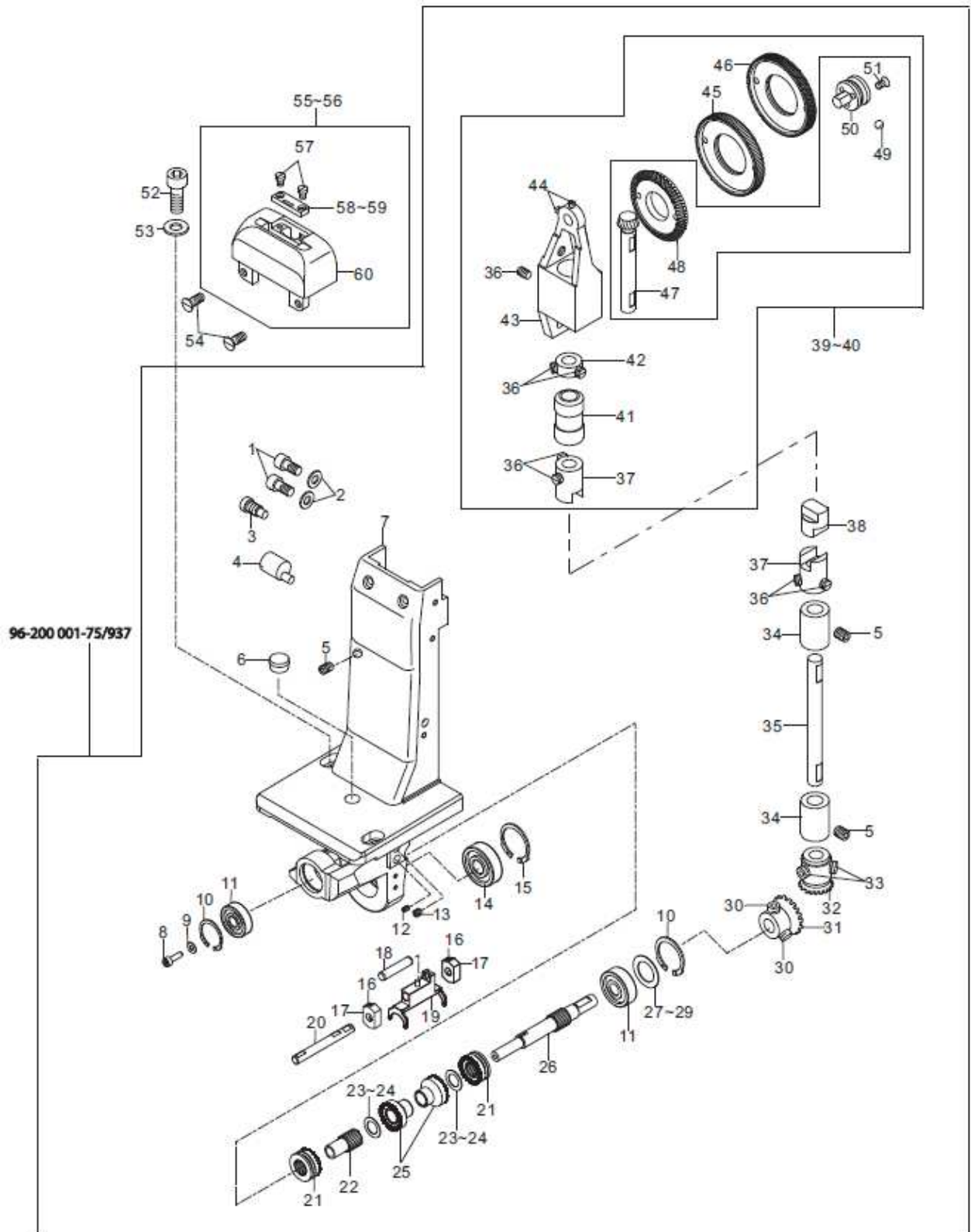
15. Hook post (2)



15. Hook post (2)

Ref No.	Part No.	Description	QTY
1	10038399	HOOK SHIELD COMPONENTS	1
2	10038400	HOOK SHIELD	1
3	10038404	PIN	1
4	10038402	SHIELD DRIVING SEAT	1
5	10038403	WASHER	1
6	10005186	SCREW M4X8	2
-	-	-	-
-	-	-	-
9	10009741	SCREW M4X6	2
10	10005215	ECCENTRIC PIN	2
11	10005398	END BEARING	1
12	10005052	WASHER	1
13	10007377	NEEDLE BEARING	2
14	10007376	NEEDLE BEARING	(2)
15	10007275	NEEDLE BEARING	(2)
16	10007274	NEEDLE BEARING	(2)
17	10005259	HOOK SHAFT SLEEVE	2
18	10005383	COLLAR	2
19	10004999	SPRING PLATE	1
20	10005309	SCREW M4X6	1
21	20003491	HOOK THE RIGHT BEARING	1
22	10005029	COLLAR	1
23	10007200	BEARING 6001ZZ	1
24	10005177	OIL FELT	1
25	10005413	COLLAR	1
26	10005549	SCREW M6X0.75X5	2
27	10006298	THE HOOK DRIVING GEAR II	1
28	10005258	SCREW M6X0.75X5	2
29	10005119	SCREW M6X0.75X6	2
30	10006297	THE HOOK DRIVING GEAR I	1
31	10009008	SCREW M6X16	4
32	10005550	WASHER $\phi 6$	4
33	20013282	ONE NEEDLE PLATE MEASURING	1
34	20003490	PLATE MEASURING	1

16. Feed wheel post



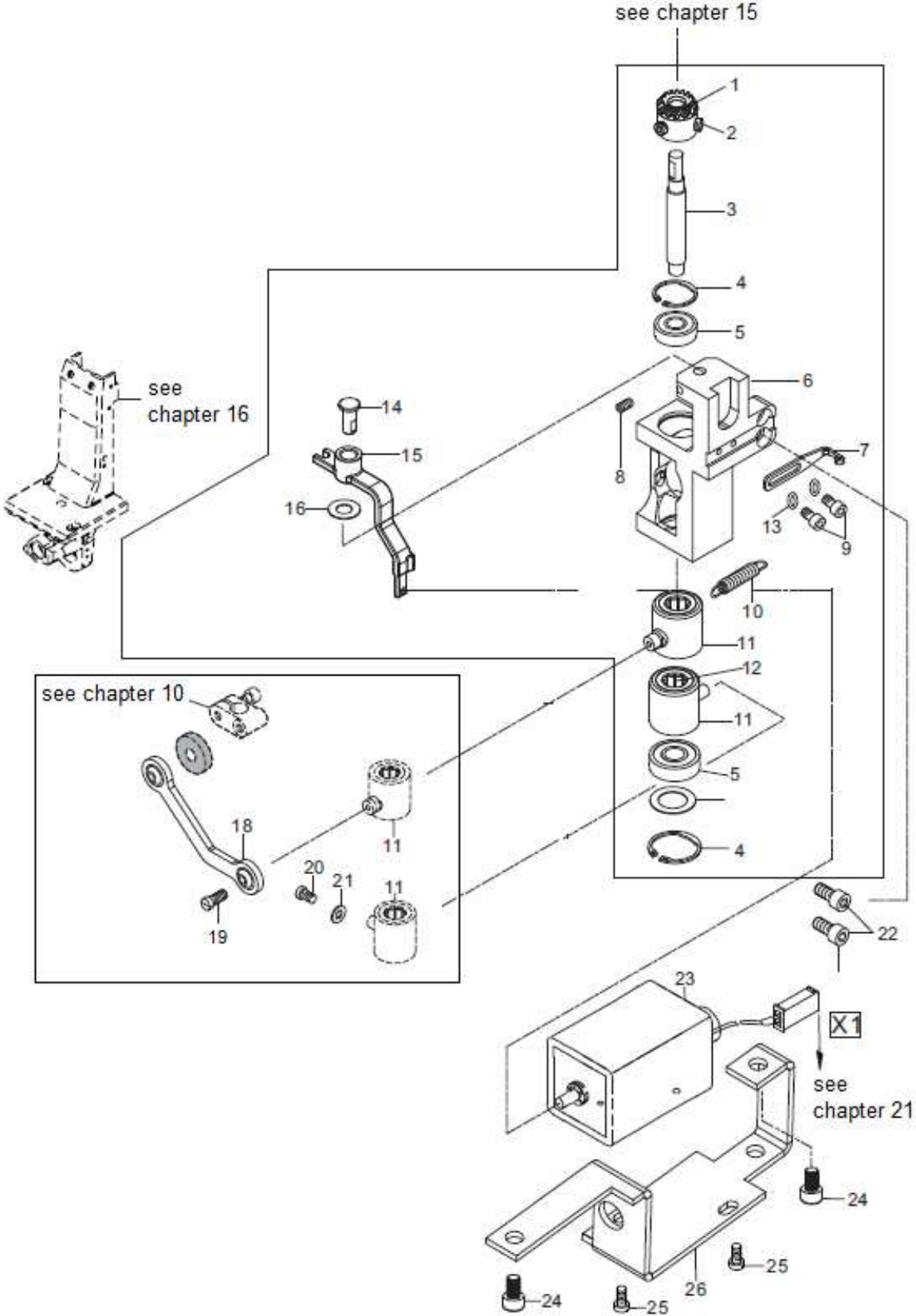
16. Feed wheel post

Ref. No.	Part No.	Description	QTY
1	10005139	SCREW M5X12	2
2	10005016	WASHER ϕ 5	2
3	10004978	SCREW M6X8	1
4	10005257	PIN	1
5	10009741	SCREW M4X6	1
6	10005407	OIL WICK	1
7	20013283	FEEDING SUPPORT D PAINT	1
8	10009533	SCREW M3X8	1
9	10002068	WASHER ϕ 3	1
10	10005432	COLLAR	2
11	10003586	BEARING 608ZZ	2
12	10002853	SCREW M3X8	1
13	10012162	SCREW M5X5	1
14	10007200	BEARING 6001ZZ	1
15	10005029	COLLAR	1
16	10009741	SCREW M4X12	4
17	10038313	BLOCK	2
18	10038311	LIMIT SHAFT	1
19	10038312	THE SWITCH SLIDE	1
20	10038314	GUIDE SHAFT	1
21	10049853	SLIP CLUTCH	2
22	10038310	SPLINE SHAFT	1
23	10038304	WASHER	6
24	10038303	WASHER	(6)
25	10049850	DRIVE GEAR COMPONENTS	2
26	10038305	FEEDING DRIVE SHAFT	1
27	10001564	WASHER	(3)
28	10007788	WASHER	3
29	10007789	WASHER	(3)
30	10005119	SCREW M6X0.75X6	2
31	10007879	FEEDING MECHANISM GEAR I	1
32	10007907	FEEDING MECHANISM GEAR II	1
33	10005549	SCREW M6X0.75X5	2
34	10005431	AXLE SLEEVE	2
35	10005402	FEEDING TRANSMISSION SHAFT	1
36	10012162	SCREW M5X5	7
37	10005236	COUPLING BUSHING	2
38	10005084	CONNECTING BLOCK	1
39	10005376	STRAIGHT TOOTH FEEDING MECHANISM	1
40	10043255	KNURLING TOOTH FEEDING MECHANISM	(1)
41	10005082	AXLE SLEEVE	1
42	10005310	COLLAR	1
43	10005185	FEEDING MECHANISM OF BEARING	1
44	10005354	SCREW M3X4	2
45	10005037	FEEDING STRAIGHT TOOTH	1
46	10043256	KNURLING TOOTH FEED TRAY	(1)
47	10005071	THE FEED DRIVING BEVEL GEAR I	1
48	10005117	THE FEED DRIVING BEVEL GEAR II	1
49	10006178	STEEL BALL ϕ 2	23
50	10028364	THE CONNECTING BLOCK ASSEMBLY	1

16. Feed wheel post

Ref. No.	Part No.	Description	QTY
51	10005348	SCREW M2.5X4	3
52	10009008	SCREW M6X16	2
53	10005550	WASHER ϕ 6	2
54	10005459	SCREW M4X8	2
55	10039089	SINGLE NEEDLE PLATE ASSEMBLY (M)	1
56	10039088	SINGLE NEEDLE PLATE ASSEMBLY (H)	(1)
57	10003903	SCREW M2X3	2
58	10006299	SMALL NEEDLE PLATE (M)	1
59	10001612	SMALL NEEDLE PLATE (H)	(1)
60	10039090	NEEDLE PLATE SEAT	1

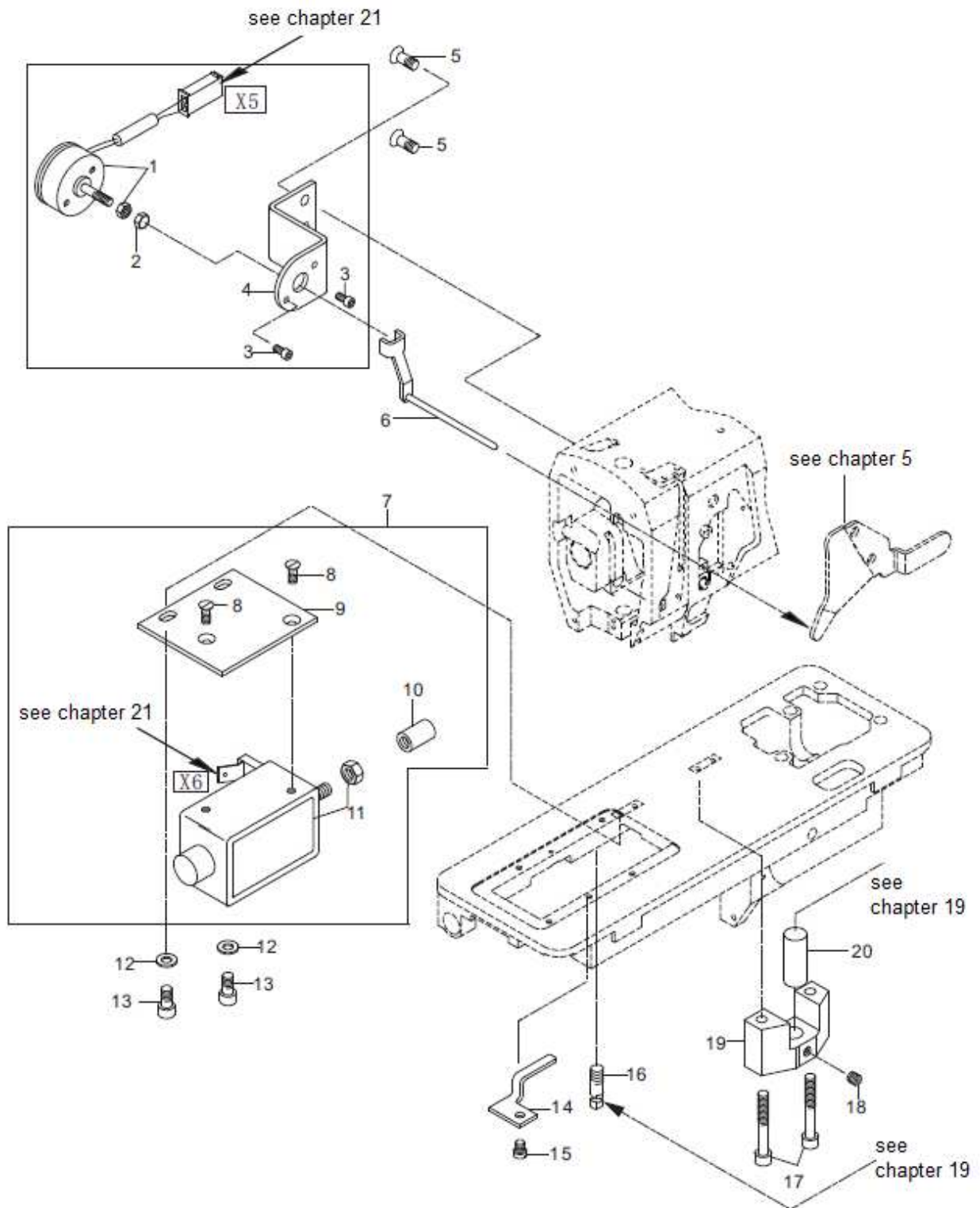
17. Back-tacking mechanism



17. Back-tacking mechanism

Ref. No.	Part No.	Description	QTY
1	10007075	574 BACKSTITCH TRANSMISSION GEAR	1
2	10005549	SCREW M6X5	2
3	10005540	SHAFT	1
4	10005432	COLLAR	2
5	10003586	BEARING 608ZZ	2
6	10038315	BACKSTITCH TRANSMISSION	1
7	10038316	SPRING HOOK	1
8	10009741	SCREW M4X6	1
9	10005350	SCREW M4X8	2
10	10038317	RESET SPRING	1
11	10005454	BEARING SEAT	2
12	10005286	ONE-WAY BEARING	2
13	10005260	WASHER ϕ 4	2
14	10038318	PIN	1
15	10038382	SWINGING LEVER	1
16	10038319	WASHER	2
-	-	-	-
18	10001432	574 BALL CONNECTING ROD ASSEMBLY	1
19	10005405	SCREW M4X9	2
20	10001804	SCREW M4X5	1
21	10005260	WASHER ϕ 4	1
22	10010953	SCREW M5X10	2
23	10038322	BACKSTITCH ELECTROMAGNET	1
24	10038320	ELECTROMAGNET BRACKET	1
25	10005107	SCREW M4X6	2
26	10005122	SCREW M6X10	2

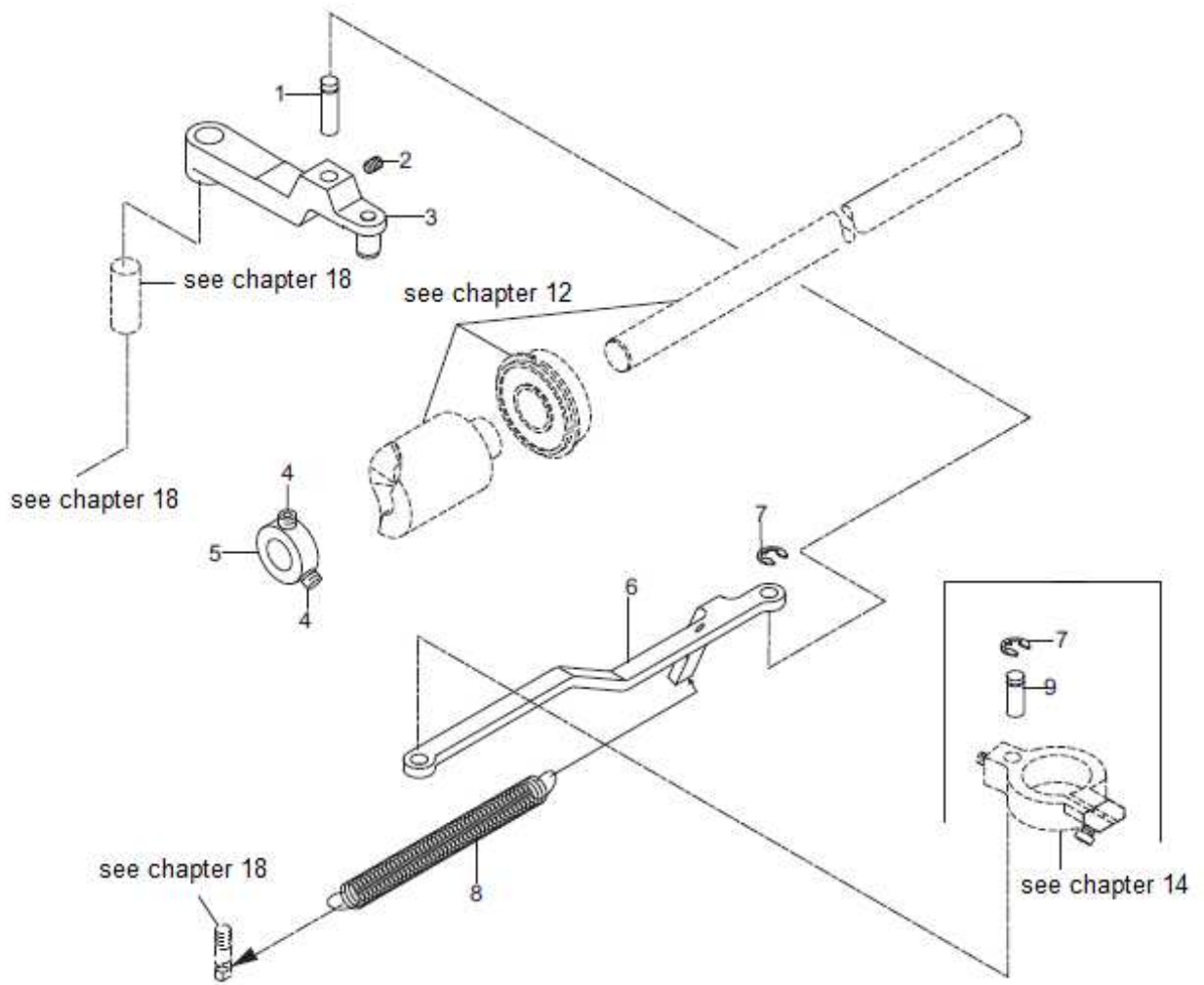
18. Thread trimmer (1)



18. Thread trimmer (1)

Ref. No.	Part No.	Description	QTY
1	10001510	LOOSE LINE ELECTROMAGNET	1
2	10001511	NUT M4	1
3	10002129	SCREW M3X5	2
4	10001506	MOUNTING PLATE	1
5	10001948	SCREW M5X10	2
6	10001657	TENSION RELEASE PIN	1
7	10006402	SHEAR LINE ELECTROMAGNET ASSEMBLY	1
8	10008233	SCREW M4X6	2
9	10001502	MOUNTING PLATE	1
10	10001614	CONNECTING BLOCK	1
11	10001499	SHEAR LINE ELECTROMAGNET	1
12	10005016	WASHER ϕ 5	2
13	10010953	SCREW M5X10	2
14	10001508	OIL LINE BAFFLE	1
15	10005076	SCREW M4X5	1
16	10005318	SCREW M6X8	1
17	10001497	SCREW M5X30	2
18	10012162	SCREW M5X5	1
19	10002142	SHEAR LINE SWING ROD SEAT	1
20	10001498	PIN 10X32	1

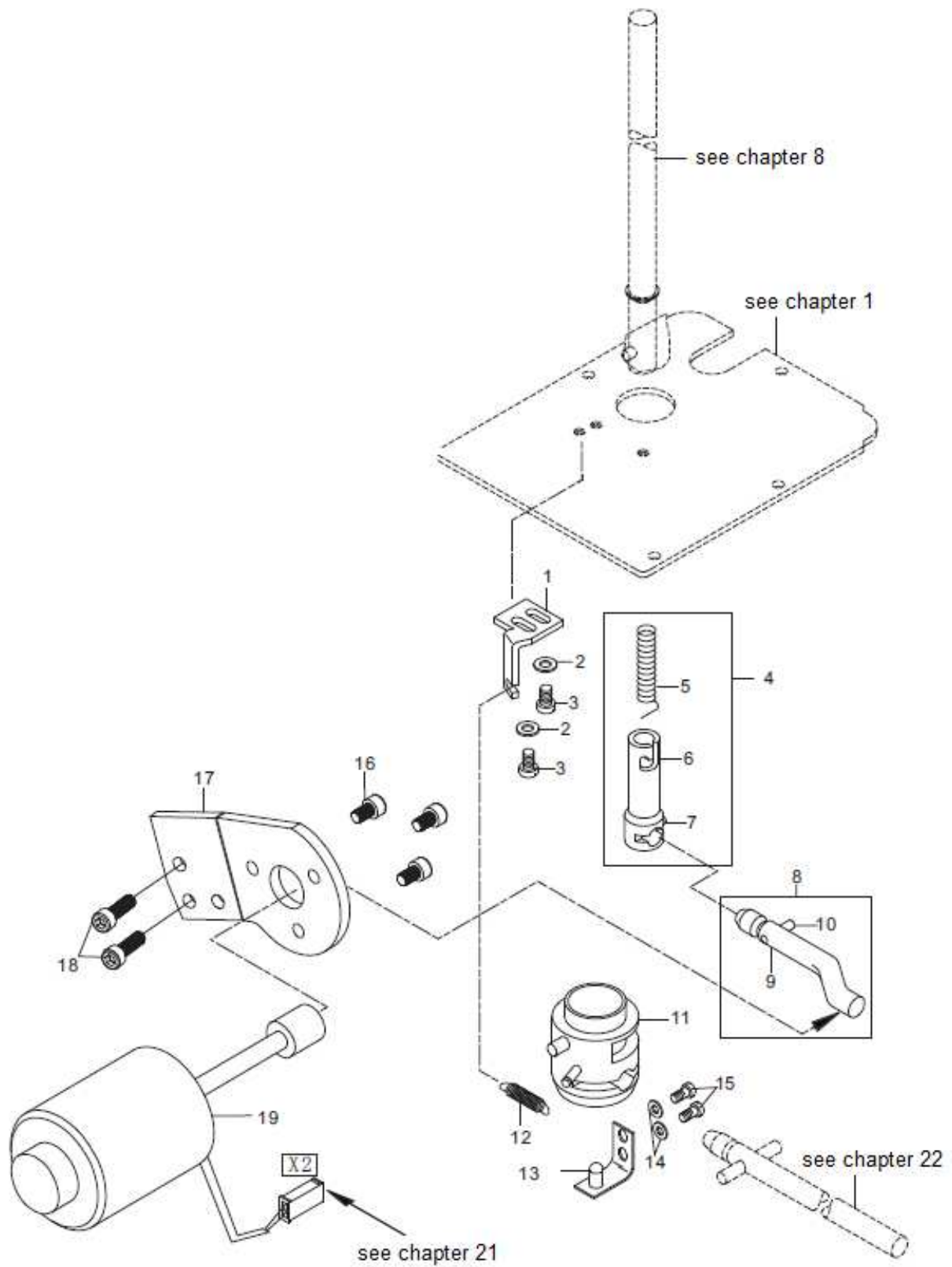
19. Thread trimmer (2)



19. Thread trimmer (2)

Ref. No.	Part No.	Description	QTY
1	10001501	PIN	2
2	10012162	SCREW M5X5	1
3	10001503	SWING ROD ASSEMBLY	1
4	10012162	SCREW M5X5	2
5	10005409	RETAINING RING	1
6	10001504	SHEAR LINE SWING ROD	1
7	10001947	COLLAR	3
8	10001946	SPRING	1
9	10001505	PIN	2

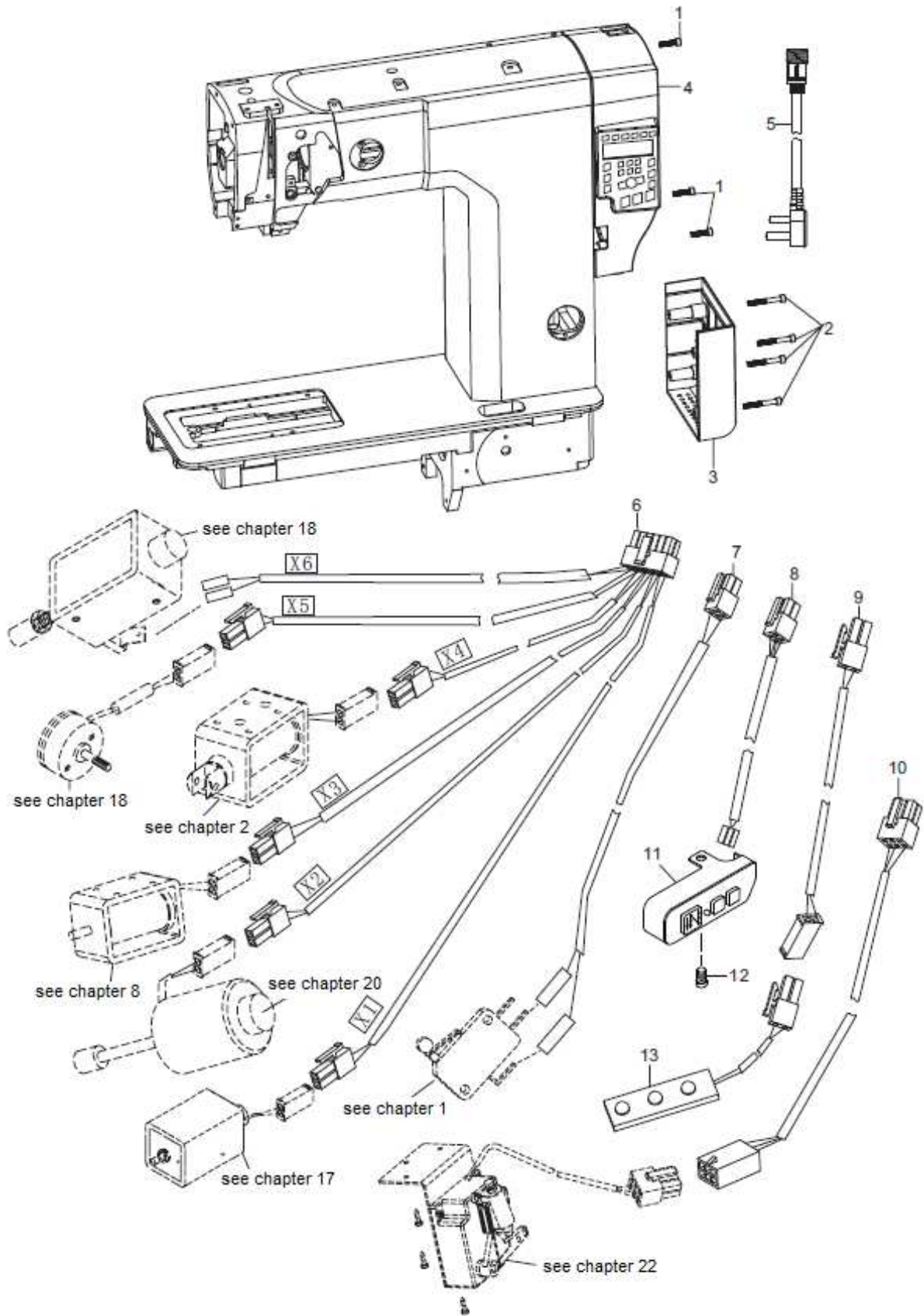
20. Automatic presser foot lifter



20. Automatic presser foot lifter

Ref. No.	Part No.	Description	QTY
1	10001489	RESET PLATE	1
2	10005260	WASHER ϕ 4	2
3	10010953	SCREW M5X10	2
4	10005514	MANIPULATING THE TOP COLUMN ASSEMBLY	1
5	10005158	SPRING	1
6	10005053	MANIPULATING OF THE TOP PILLAR	1
7	10009741	SCREW M4X6	1
8	10002145	CONTROL ROD BENDING COMPONENT	1
9	10002146	CONTROL ROD BENDING	1
10	10001487	PIN	1
11	10001453	PRESSER FOOT LIFTING COMPONENT OF KNEE	1
12	10002144	SPRING	1
13	10001450	BAFFLE ASSEMBLY	1
14	10005260	WASHER ϕ 4	2
15	10005204	SCREW M4X6	2
16	10005122	SCREW M6X10	3
17	10001802	MOUNTING PLATE	1
18	10002028	SCREW M6X20	2
19	10041477	PRESSER FOOT LIFTING ELECTROMAGNET	1

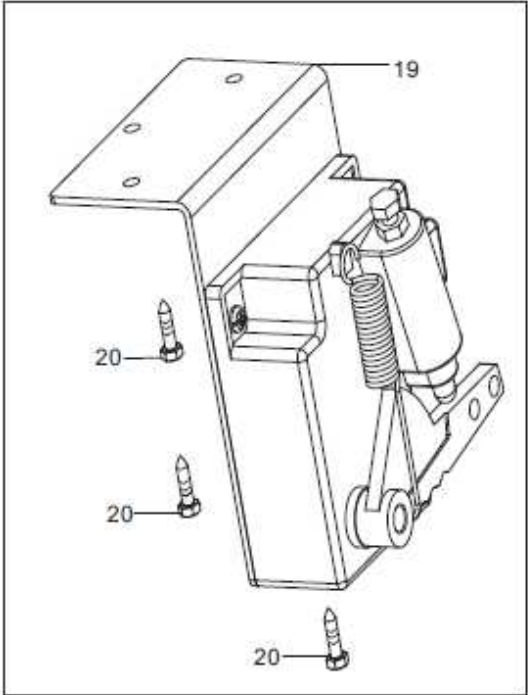
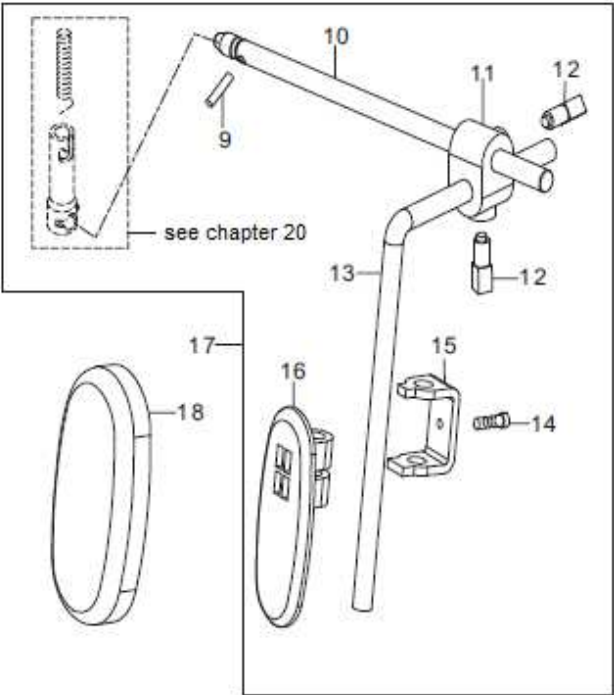
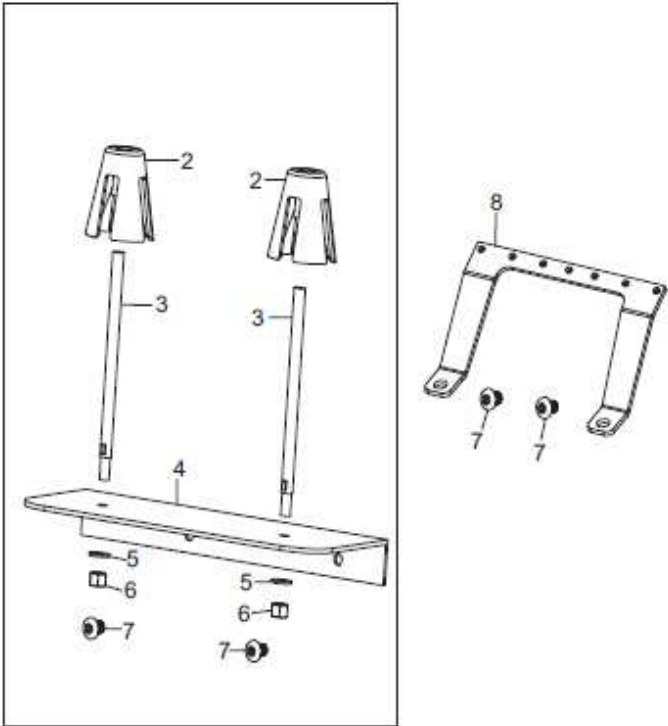
21. Electric control



21. Electric control

Ref. No.	Part No.	Description	QTY
1	10003141	SCREW M5X20	3
2	10007637	SCREW M5X40	4
3	10041727	COVER	1
4	10045176	ELECTRONIC CONTROL	1
5	10048630	THE POWER ADAPTER CABLE	1
6	10048216	MAIN CONTROL LINE	1
7	10048217	SWITCH LINE	1
8	10048217	REVERSE STITCHING SWITCH WIRING	1
9	10048220	HEAD LAMP ADAPTER	1
10	10048218	REDAL SWITCH LINE	1
11	10028338	REVERSE STITCHING SWITCH	1
12	10007096	SCREW M5X10	1
13	10030963	HEAD LAMP	1

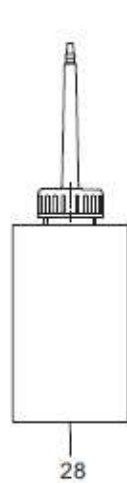
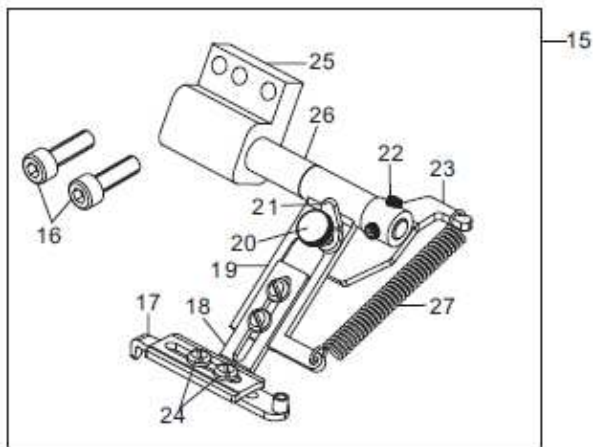
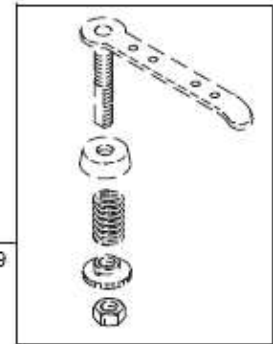
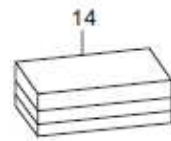
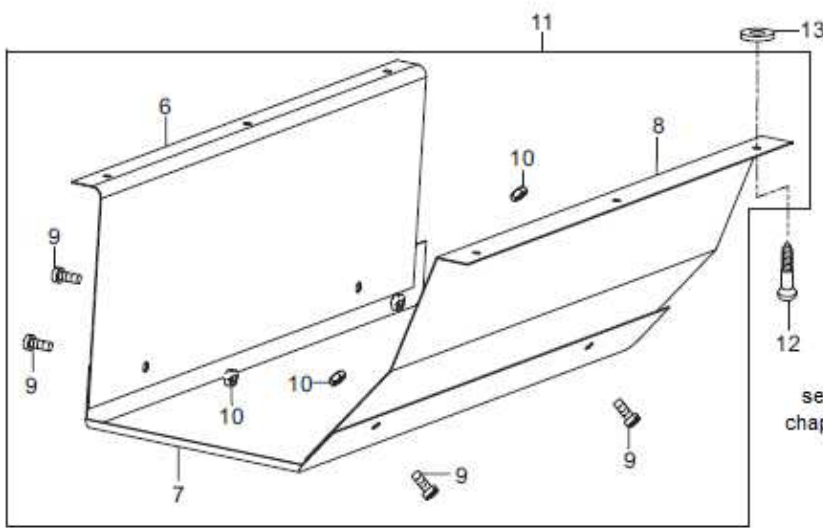
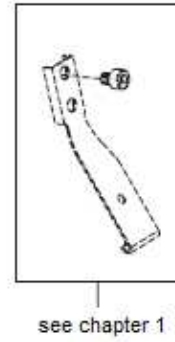
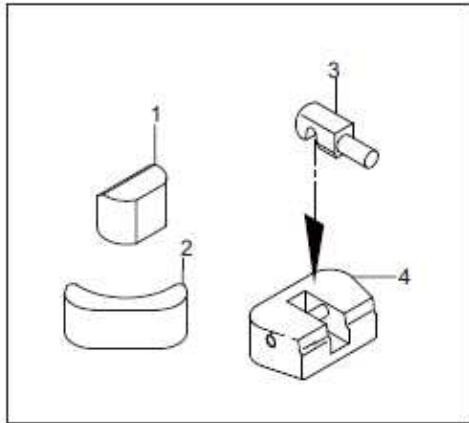
22. Accessories components (1)



22. Accessories components (1)

Ref. No.	Part No.	Description	QTY
1	-	-	-
2	10004287	WIRE DISC PLASTIC PRESSING BLOCK	2
3	10041472	WIRE RACK SHAFT	2
4	10041471	WIRE COIL BRACKET	1
5	10009207	WASHER $\phi 5$	2
6	10002953	NUT $\phi 5$	2
7	10007096	SCREW M5X10	2
8	10041470	LEAD WIRE FRAME	1
9	10005193	PIN 4X18	1
10	10005045	CONTROL ROD	1
11	10005199	CONTROL ROD JOINTS	1
12	10005234	SCREW M8X14	2
13	10005213	CONTROL STICK	1
14	10005421	SCREW M5X13.3	1
15	10005273	KNEE CONTROL ADJUSTING BRACKET	1
16	10005115	KNEE CONTROL FRAME	1
17	10004975	KNEE CONTROL ASSEMBLY	1
18	10005455	KNEE CONTROL PAD	1
19	10048219	PEDAL	1
20	10048223	SELF TAPING SCREW	3

23. Accessories components (2)



33-34



23. Accessories components (2)

Ref. No.	Part No.	Description	QTY
1	10005114	HEAD SUPPORT	2
2	10005248	HEAD CUSHION	2
3	10005374	HEAD HINGE	2
4	10005030	HEAD HINGE BASE ASSEMBLY	2
5	10005484	WOOD BRACKET ASSEMBLY	1
6	10005191	FRONT SEAT HEAD PAN	1
7	10005077	HEAD PAN BASE	1
8	10005292	HEAD PAN BACK	1
9	10005299	SCREW M4X5	4
10	10005297	NUT M4	4
11	10005296	HEAD PAN ASSEMBLY	1
12	10008323	WOOD SCREW ST4.2X20-C-H	6
13	10005363	OIL FELT GASKET	6
14	10007455	HEAD COVER	1
15	10041957	PULL DEVICE	1
16	10003164	SCREW M5X16	2
17	10041972	SIDE PLATE ASSEMBLY	1
18	10041959	ADJUSTING PLATE	1
19	10041961	WELDING GUIDE PLATE	1
20	10041958	SCREW M4X12	1
21	10041964	FASTENING WRENCH	1
22	10041976	SCREW M6X5	1
23	10041968	WELDING ADJUSTMENT	1
24	10003065	SCREW M4X5	4
25	10041965	MOUNTING SEAT	1
26	10041966	SHAFT	1
27	10041971	DRAG SPRING	1
28	10005356	OIL POT	1
29	10009270	INNER SIX ANGLE WRENCH	1
30	10013185	SMALL SCREW DRIVER	1
31	10010995	MEDIUM SCREW DRIVER	1
32	10005461	BOBBIN	3
33	Needles M	NEEDLES 134 PCL 90/14 (MEDIUM MATERIAL)	4
34	Needles H	NEEDLES 134 PCL 120/19 (THICK MATERIAL)	(4)

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